



## DS, DM soft starters

Soft starters enable the gentle start of alternating current asynchronous motors through a continuously variable control of the motor supply voltage during the start phase. The resulting torque increase ensures that the motor is adapted to the load characteristics of the machine and is accelerated smoothly. The soft starter DS7 is available in a communications-capable version for connection to the SmartWire-Darwin communication system.



### **Two-phase controlled DS6 soft starter with internal bypass**

Easy setting through three regulating switches(U-start, t-start, t-stop) +++ special control method (asymmetrical ignition control) +++ Performance range 41 – 200 A, 18.5 – 110 kW (with 400 V) → Page 9/19

### **Two-phased controlled DS7 soft starter with asymmetrical trigger**

Easy setting through three regulating switches(U-start, t-start, t-stop) +++ special control method (asymmetrical ignition control) +++ Optional fan to increase switching rate +++ can be used with numerous contactor options +++ Ramp times and start voltages adjustable by potentiometer +++ Performance range: 3 – 200 A, 1.1 – 110 kW (with 400 V) → Page 9/31

### **Three-phased controlled DM4 soft starter**

Parameterizable and communication-capable +++ Selector switch with 10 standard applications +++ Performance range: 16 – 900 A, 7.5 – to 900 kW (with 400 V) → Page 9/55

#### **Eaton After Sales Service**

Testing switching devices in compliance with regulations applicable to this technology  
→ Chapter 22

## DS, DM soft starters

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## DS6 soft starters

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### Engineering

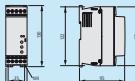
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### Dimensions

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## Technical overview

### DS6, DS7, DM4

	DS6-340....-MX	DS7-34...SX...	DM4-340....
<b>Power section</b>	Thyristors in two phases	Thyristors in two phases	Thyristors in three phases
Mains supply voltage $U_{LN}$	230 - 460 V $\pm 15\%$	230 - 480 V $\pm 10\%$	230 - 460 V $\pm 15\%$
Supply voltage	24 V DC	24 V AC/DC, 110/230 V AC	24 V DC, 110 - 230 V AC
Mains frequency	45 - 65 Hz $\pm 0\%$	45 - 65 Hz $\pm 0\%$	45 - 65 Hz $\pm 0\%$
Rated operational current $I_e$			
Heating load AC 51	-	-	-
Motor load AC 53	41 - 196 A	3 - 200 A	16 - 900 A
Assigned motor rating at 400 V	18.5 - 110 kW	1.1 - 110 kW	7.5 - 500 kW, 11 - 900 kW
Overload cycle	10 starts per h with $3 \times I_N$ for 5 s	10 starts per h with $3 \times I_N$ for 5 s	10 starts per h at $3.5 \times I_N$ for 35 s  (up to part no. ... 90K)
Operating temperature	0 - 40 °C	0 - 40 °C	0 - 40 °C
Storage temperature	-25 - +55 °C	-25 - +55 °C	-25 - +55 °C
Installation altitude	Up to 1000 m a.s.l., over 1000 m with reduced current (2.5 % per 100 m)	Up to 1000 m a.s.l., over 1000 m with reduced current (2.5 % per 100 m)	Up to 1000 m a.s.l., over 1000 m with reduced current (2.5 % per 100 m)
Protection type	IP20	IP20	IP20
Changeover time for reversing contactors (transition from 100 % FWD to 100 % REV)	-	-	-
<b>Fields of application</b>			
Three-phase resistive and inductive loads	-	-	●
Three-phase motors	●	●	●
<b>Functions</b>			
Fast and silent switching (semiconductor contactor)	-	-	-
Soft start/Soft stop	●	●	●
Reversing function	-	-	-
Suppression of DC components on motors	●	●	●
Potential isolation between power section and control section	●	●	●
Internal bypass	●	●	-
Product standard, determination	IEC/EN 60 947-4-2	IEC/EN 60 947-4-2	IEC/EN 60 947-4-2
Approval, certification	UL, CSA, CCC	UL, CSA, CCC, Gost, Gost-R	UL, cUL

### Notes

The value range specifications for the rated operational current and the assigned motor output within each column refer to the entire group, and not to an individual device.  
Depending on the specific model, DS7 series soft starters require 24 VDC/VAC or 110/230 VAC as a supply voltage. An Easy200-POW power supply is sufficient for operation (keep the total load in mind!).

**DS6, DS7, DM4****Key to part numbers****DS6 soft starters**

DS6-340-22K-MX (example)

<b>DS</b>	<b>6</b>	-	<b>3</b>	<b>4</b>	<b>0</b>	-	<b>22K</b>	-	<b>M</b>	<b>X</b>
DS	6		3	4	0	-	Variable three-digit code	-	M	X

**DS = Drives soft starters****Device series**

6 = Generation 6

**Number of phases**

3 = Three-phase connection

**Voltage class**

4 = 400 V/480 V

**Version**

0

**Motor rating (in kW)**x(x)(x)K<sub>y</sub> xx = Decimal specification, whole-number component,  
y = decimal place**Motor code**

M = For three-phase AC motors

**Code for additional functions**

X = With internal bypass

**DS7 soft starters**

DS7-340SX081N0-N (example)

<b>DS7</b>	<b>3</b>	<b>4</b>	<b>0</b>	<b>SX</b>	<b>081</b>	<b>N</b>	<b>0</b>	-	<b>N</b>
DS7	3	4	0	SX	Variable three-digit code	N	0	-	N
			2						D
			D						

**DS7 = Device series, Generation 7****Number of phases**

3 = Three-phase mains supply voltage

**Voltage class**

4 = 400 V (380 V - -15 % to 480 V + +10 %)

**Control voltage supply**

0 = 24 V AC/DC

2 = 110/230 V AC

D = 24 V DC SmartWire-Darwin

**Device version**

SX = Standard soft starters with internal bypass

**Rated operational current**

Variable magnitude in decimal notation

**Radio interference suppression filters**

N = No internal radio interference suppression filter

**Protection type**

0 = IP20

**Options**

N = No option

D = SmartWire-Darwin

**DM4 soft starter**

DM4-340-200K (example)

<b>DM</b>	<b>4</b>	-	<b>3</b>	<b>4</b>	<b>0</b>	-	<b>200</b>	<b>K</b>
DM	4		3	4	0		Variable three-digit code	K

**DM = drives, motor controllers****Device series**

4 = Generation 4

**Number of phases**

3 = Three-phase connection

**Voltage class**

4 = 400 V/480 V

**Version**

0

**Motor rating (in kW)**

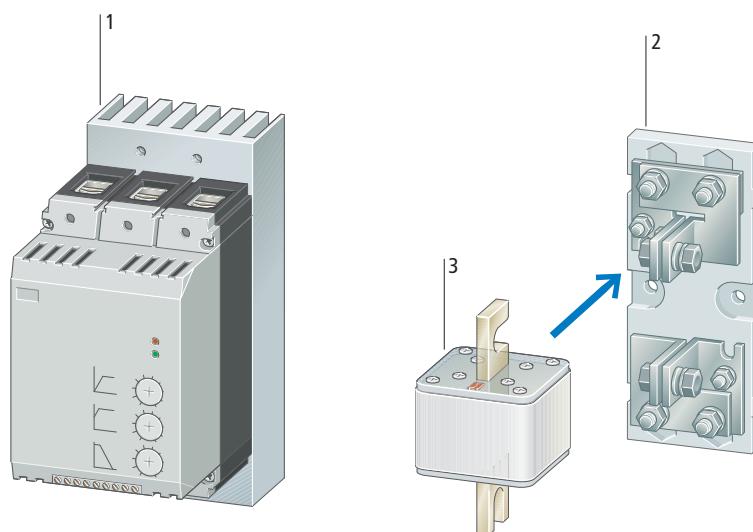
x(x)(x)Ky xx = Decimal specification, whole-number component, y = decimal place

**Unit**

K = kW



## System overview



### Basic devices

#### DS6 soft starters

Soft starters for three-phase AC motors

Assigned motor rating: 18.5 to 110 kW at 400 V

Rated operating voltage: 230 to 480 V

Asymmetric trigger control for clearly improved true run behavior  
(Moeller Patent: PCT/EPO0/12938)

Selection data → Engineering - Assigned switching and protective devices.

Ordering data → Page 9/7

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### Add-on functions

#### Superfast semiconductor fuses

Fuses for protecting the DS7 soft starters from short-circuits or to achieve type "2" coordination for external surface mounting

Selection data → Engineering - Assigned switching and protective devices.

Ordering data → Page 9/8

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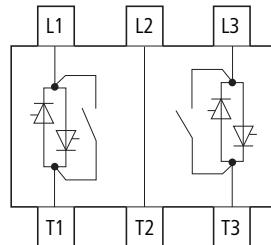
#### Fuse bases

For external surface mounting of the superfast semiconductor fuse

Selection data → Engineering - Assigned switching and protective devices.

Ordering data → Page 9/8

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**DS6****Description****Application**

The DS6 series soft starters are intended for three-phase motors with normal operating frequency and a rating range of 22 to 110 kW. A significant reduction of the inrush current for three-phase lamps and heaters (with an ungrounded star point) is achieved by setting a short soft start ramp time (at least 1 s). The special actuation method (asymmetrical trigger phase control) for the soft start function avoids the DC components that would normally occur in two-phase-controlled soft starters. This suppresses the generation of an elliptical rotating field, which would cause uneven motor starting and increase the motor's acceleration phase. The true run behavior of the DS6 is therefore comparable with that of a three-phase-controlled soft starter.

**Features**

The soft starter DS6-340-MX is available with a rating of 22 to 110 kW. Starting transients and DC components during startup are effectively suppressed and guarantee even motor starting. The ramp times and the start voltage are adjustable via potentiometers. The time can be adjusted between 1 and 30 s (start) and between 0 and 30 s (stop); the start voltage (i.e. the starting torque) from 30 to 100 % mains voltage. The DS6-340-MX models feature built-in bypass contacts that close automatically at TOR (top-of-ramp) and bypass the built-in thyristors. This function provides radio interference level "B" in continuous operation without additional measures.

**Typical applications for soft starters**

- Pump drives: Soft starting prevents sudden pressure surges. The mechanical load on the whole plant is reduced and its service life increases.
- Fan drives: Soft starting prevents drive belt slippage and premature wear. This reduces operating costs and extends durability.
- Conveyors: The conveyor belt starts up gently instead of with a jerk. The conveyed goods do not fall over, the mechanical stress on the conveyor is reduced and its lifespan increased.

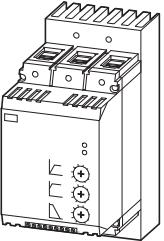
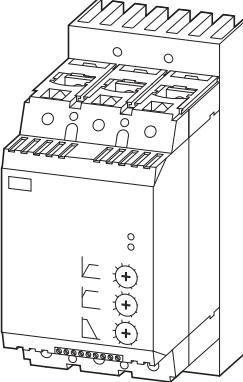
**Documentation**

**Installation instructions**  
AWA8250-2330

**Manual**  
AWB8250-1346  
(“Design of soft starters”)

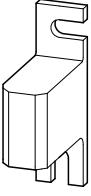
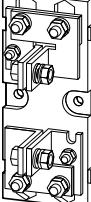
**Notes:**  
See also Engineering of DS7 Settings for Potentiometer

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	Mains supply voltage (50/60 Hz)	Assigned motor rating	Rated operational current (AC-53)	Part no. Article no.	Price See price list	Std. pack
U <sub>LN</sub> V AC	P kW	P HP	I <sub>e</sub> A			
<b>DS6 soft starters</b>						
	230...480	22	30	41	<b>DS6-340-22K-MX</b> 103086	
		30	40	55	<b>DS6-340-30K-MX</b> 103087	
		37	50	68	<b>DS6-340-37K-MX</b> 103088	
		45	60	81	<b>DS6-340-45K-MX</b> 103089	
		55	75	99	<b>DS6-340-55K-MX</b> 103150	
		75	100	134	<b>DS6-340-75K-MX</b> 103151	
		90	125	161	<b>DS6-340-90K-MX</b> 103152	
		110	150	196	<b>DS6-340-110K-MX</b> 103153	

1 off  
 **Information relevant for export to North America**

Product Standards	IEC/EN 60947-4-2; GB 14048.6; UL 508; CSA-C22.2 No 0-M91; CSA-C22.2 No 14-05
CE marking	
UL File No.	E251034
UL CCN	NMFT
CSA File No.	012528
CSA Class No.	3211-06
NA Certification	UL Listed, CSA certified
Suitable for	Branch circuits
Max. Voltage Rating	480 V
Degree of Protection	IP20; UL/CSA Type 1

Rated operational current A	Maximum power loss P <sub>v</sub> W	Frame size/ inside micrometer mm	For use with	Part no. Article no.	Price See price list	Std. pack	Information relevant for export to North America
<b>Accessories</b>							
Fuse links							
	100	22	80	DS6-340-22K-MX	<b>20.282.20-100</b> 106654	6 off	Product Standards UL 248-13 CE marking
	125	24	80	DS6-340-30K-MX	<b>20.282.20-125</b> 232087	6 off	UL File No. E180276
	200	44	80	DS6-340-37K-MX DS6-340-45K-MX DS6-340-55K-MX	<b>20.610.32-200</b> 106475	3 off	UL CCN JFHR2
	350	61	80	DS6-340-75K-MX	<b>20.610.32-350</b> 221161	2 off	CSA File No. CSA report applies to both US and Canada
	400	70	80	DS6-340-90K-MX	<b>20.610.32-400</b> 106476	3 off	JFHR8 UL Recognized, certified by UL for use in Canada
	500	72	80	DS6-340-110K-MX	<b>20.610.32-500</b> 221163	2 off	660V Max. Voltage Rating
							
Fuse bases							
For semiconductor fuses							
	80	80	20.282.20-... 20.189.20-...	<b>21.189.01</b> 232064	5 off		
	80	80	20.6xx.32-...	<b>21.313.02</b> 232076	2 off		

HPL0900EN

Frame size/ inside micrometer mm	For use with	Part no. Article no.	Price See price list	Std. pack	Information relevant for export to North America
<b>Terminal cover, knockout, no UL/CSA approval</b>					
For box terminal <sup>1)</sup>					
	–	NZM1, PN1, N1 DS6-340-22K...55K-MX	<b>NZM1-XKSFA</b> 100780	1 off	UL/CSA certification not required
<b>Cover<sup>2)</sup></b>					
	–	NZM2, PN2, NS2 DS6-340-75K...110K	<b>NZM2-XKSA</b> 260038	1 off	Product Standards: UL489; CSA-C22.2 No. 5-09; IEC60947, CE marking UL File No.: E31593 UL CCN: DIHS CSA File No.: 22086 CSA Class No.: 1432-01 NA Certification: UL Listed, CSA certified Suitable for: Refer to main component information
<b>Terminal cover<sup>1)</sup></b>					
	–	NZM2, PN2, N(S)2 DS6-340-75K...110K	<b>NZM2-XKSFA</b> 104640	1 off	UL/CSA certification not required
<b>IP2X protection against contact with a finger</b>					
For box terminal <sup>3)</sup>					
	–	NZM2, PN2, N(S)2 DS6-340-75K...110K	<b>NZM2-XIPK</b> 266773	1 off	UL/CSA certification not required
<b>IP2X protection against contact with a finger</b>					
For cover NZM2-XKSA or NZM2 or NZM2...(C)NA und N(S)2...NA <sup>4)</sup>					
	–	NZM2, PN2, N(S)2	<b>NZM2-XIPA</b> 266777	1 off	UL/CSA certification not required

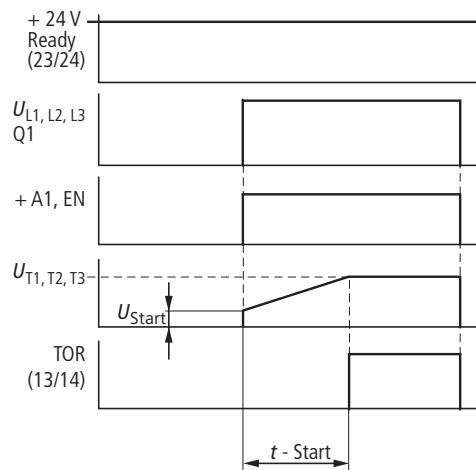
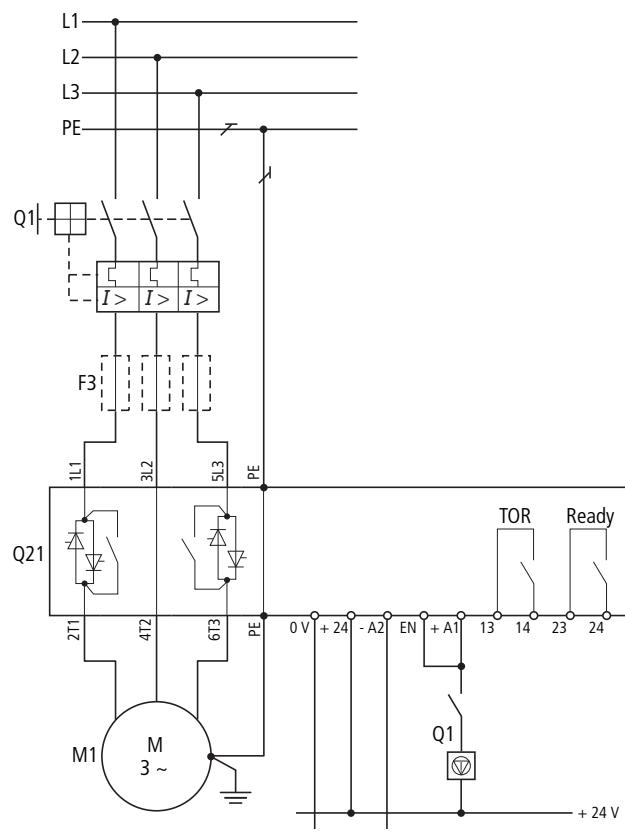
**Notes**

- <sup>1)</sup> Type contains parts for a terminal located at top or bottom for 3 or 4-pole switches.  
Increased protection against direct contact (simplified finger protection).
- <sup>2)</sup> Type contains parts for a terminal located at top or bottom for 3 pole switches.  
Protection against direct contact where cable lugs, busbars or tunnel terminals are used.  
When using insulated conductor material to protection type IP1X.
- <sup>3)</sup> Type contains parts for a terminal located at top or bottom for 3 pole switches.  
Increased protection against direct contact to IP2X.  
Protection when reaching into the cable connection area with the connection of cables in the box terminal.  
With two conductors max cross-section 25 mm<sup>2</sup> or AWG4.  
Cannot be combined with NZM-XSTK control circuit terminal.
- <sup>4)</sup> Type contains parts for a terminal located at top or bottom for 3 or 4-pole switches.  
Increased protection against direct contact to IP2X.  
When mounting NZM2...-(C)NA or NZM...-NA the following applies:  
With two conductors max cross-section 25 mm<sup>2</sup> or AWG4.

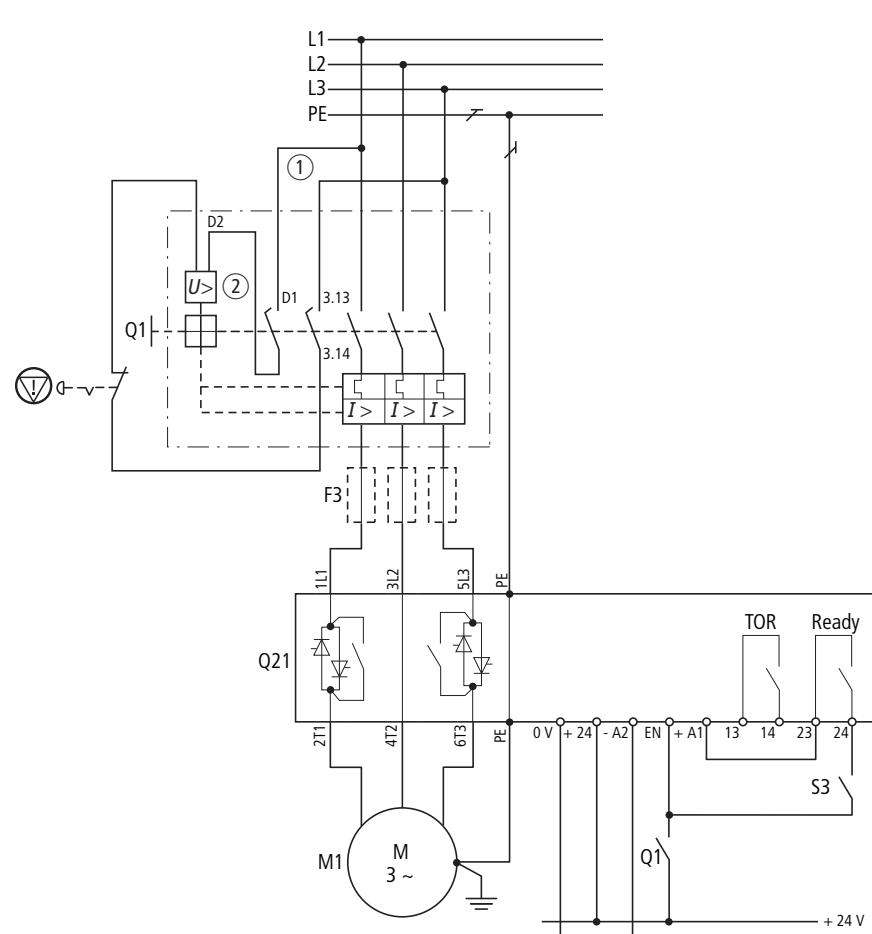


## Standard connection

## Direct soft start



Soft starters and main switches with EMERGENCY STOP function according to IEC/EN 60204-1 and VDE 0113-1



Q1: NZM1, NZM2

① Control circuit terminal

② Undervoltage releases with early-make auxiliary contacts

3 AC, 230 V NZM1-XUHIV208-240AC

NZM2/3-XUHIV208-240AC

3 AC, 400 V NZM1-XUHIV380-440AC

NZM2/3-XUHIV380-440AC

Emergency switching off

Assigned motor rating for		Rated operational current <sup>1)</sup>		Part no. Soft starters	Soft starter function			Semiconductor fuse (optional, in addition to the protective devices for type "1" coordination, required for type "2" coordination) <sup>5)</sup>	
400 V kW	480 V HP	Device I <sub>e</sub>	Motor I <sub>e</sub>		Cable protection <sup>2)</sup> Type "1" coordination	Mains contactor (optional) <sup>3)</sup>	Overload relays <sup>4)</sup>	Fuses Number x Part no.	Fuse holders Number x Part no.
<b>Soft starters for three-phase mains connection, low operating frequency, (5 s, 3 x I<sub>e</sub>, 10 Starts/h)</b>									
18.5	25	41	36	DS6-340-22K-MX	NZMN1-M40 / PKZM4-40	DILM40	ZB65-40+ZB65-XEZ	2 x 20.282.20-100	3 x 21.189.01
22	30	41	41	DS6-340-22K-MX	NZMN1-M50 / PKZM4-50	DILM50	ZB65-40+ZB65-XEZ	3 x 20.282.20-100	3 x 21.189.01
30	40	55	55	DS6-340-30K-MX	NZMN1-M63 / PKZM4-58	DILM65	ZB65-57+ZB65-XEZ	3 x 20.282.20-125	3 x 21.189.01
37	50	68	68	DS6-340-37K-MX	NZMN1-M80	DILM80	ZB150-100/KK	3 x 20.610.32-200	3 x 21.313.02
45	60	81	81	DS6-340-45K-MX	NZMN1-M100	DILM90	ZB150-100/KK	3 x 20.610.32-200	3 x 21.313.02
55	75	99	99	DS6-340-55K-MX	NZMN1-M100	DILM115	ZB150-125/KK	3 x 20.610.32-200	3 x 21.313.02
75	100	134	134	DS6-340-75K-MX	NZMN2-M160	DILM150	ZB150-150/KK	3 x 20.610.32-350	3 x 21.313.02
90	125	161	160	DS6-340-90K-MX	NZMN2-M200	DILM185	Z5-160/FF250	3 x 20.610.32-400	3 x 21.313.02
110	150	196	196	DS6-340-110K-MX	NZMN2-M200	DILM225	Z5-160/FF250	3 x 20.610.32-500	3 x 21.313.02

**Notes**

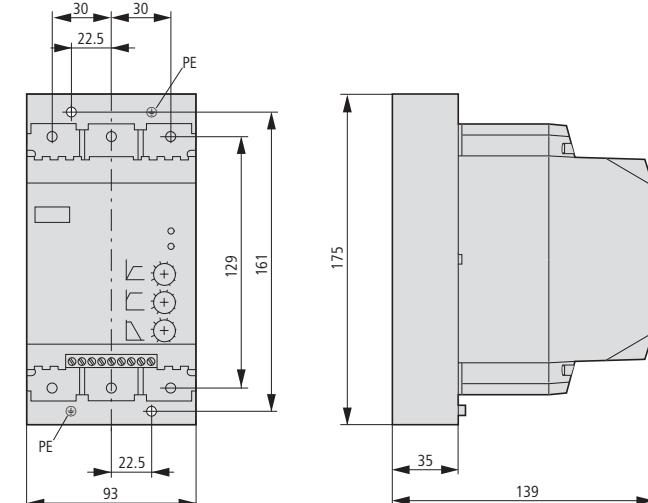
- <sup>1)</sup> Rated operational current based on the load cycle specified here.
- <sup>2)</sup> Used to specify the circuit-breaker required for the specified load cycle. For other switching cycles (operating frequency, overcurrent, overcurrent time, duty factor), this value changes and must be modified accordingly. The same applies to higher motor currents.
- <sup>3)</sup> A mains contactor is not required. Disconnection characteristics in accordance with VDE can only be ensured with the specified circuit-breaker.
- <sup>4)</sup> An external overload relay is required if the main contacts are not to be disconnected in the event of an overload and a controlled soft stop is desired instead.
- <sup>5)</sup> The superfast semiconductor fuses protect the soft starter from short circuits on the motor side. This cannot prevent damage caused by voltage peaks (e.g. caused by a lightning strike).



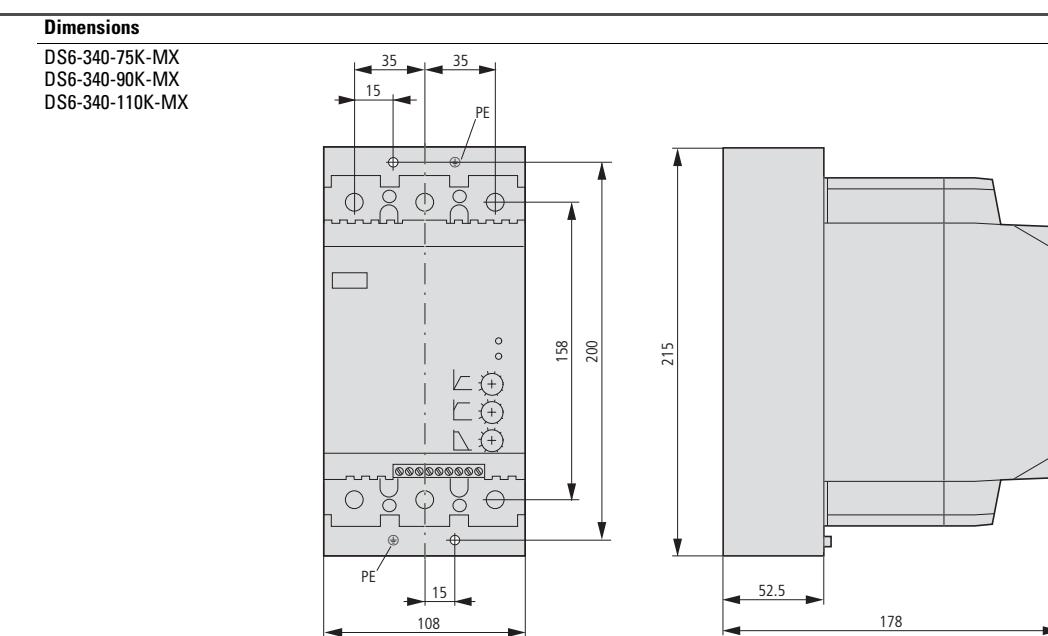
	DS6-340-22K-MX	DS6-340-30K-MX	DS6-340-37K-MX
<b>General</b>			
Standards	IEC/EN 60947-4-2	IEC/EN 60947-4-2	IEC/EN 60947-4-2
Approvals	–	–	–
Climatic proofing			
Ambient temperature	°C 0 - +40, up to 60 at 1 % derating per Kelvin temperature rise	°C 0 - +40, up to 60 at 1 % derating per Kelvin temperature rise	°C 0 - +40, up to 60 at 1 % derating per Kelvin temperature rise
Ambient temperature storage	°C -25 - 55	°C -25 - 55	°C -25 - 55
Installation altitude	m 0 - 1000, above that 1 % derating per 100 m, to max. 2000 m	m 0 - 1000, above that 1 % derating per 100 m, to max. 2000 m	m 0 - 1000, above that 1 % derating per 100 m, to max. 2000 m
Mounting position	Vertical	Vertical	Vertical
Protection type (power terminals)	IP20	IP20	IP20
Protection against direct contact	Finger- and back-of-hand proof		
Overvoltage category/pollution degree	II/2	II/2	II/2
Mechanical shock resistance	8 g/11 ms	8 g/11 ms	8 g/11 ms
Vibration resistance to EN 60721-3-2	g 2M2	g 2M2	g 2M2
Average heat dissipation with nominal load cycle	W 7	W 10	W 13
Dimensions (W x H x D)	mm 93 x 175 x 139	mm 93 x 175 x 139	mm 93 x 175 x 139
Radio interference level	A1	A1	A1
Weight	kg 1.8	kg 1.8	kg 1.8
<b>Main contacts</b>			
Rated operating voltage	U <sub>e</sub> V AC 230 - 460	230 - 460	230 - 460
Mains frequency	Hz 50/60	50/60	50/60
Rated operational current			
Motor load (AC-53)	I <sub>e</sub> A 41	55	68
Assigned motor rating (standard connection)			
230 V	P kW 11	15	15
400 V	P kW 22	30	37
480 V	P HP 30	40	50
Overload cycle to IEC/EN 60947-4-2			
AC-53	41 A: AC-53a: 3 - 5; 75 - 10	55 A: AC-53a: 3 - 5; 75 - 10	68 A: AC-53a: 3 - 5; 75 - 10
<b>Terminal capacity</b>			
Power cables			
Solid	mm <sup>2</sup> 1 x (25 - 70) 2 x (6 - 25)	1 x (25 - 70) 2 x (6 - 25)	1 x (25 - 70) 2 x (6 - 25)
Flexible with ferrule	mm <sup>2</sup> –	–	–
Stranded	mm <sup>2</sup> 1 x (25 - 70) 2 x (6 - 25)	1 x (25 - 70) 2 x (6 - 25)	1 x (25 - 70) 2 x (6 - 25)
Solid or stranded	AWG 1 x (12 - 2/0)	1 x (12 - 2/0)	1 x (12 - 2/0)
Flat conductor	min. mm 2 x 9 x 0.8	2 x 9 x 0.8	2 x 9 x 0.8
	max. mm 9 x 9 x 0.9	9 x 9 x 0.9	9 x 9 x 0.9
Tightening torque	Nm –	–	–
Control cables			
Solid	mm <sup>2</sup> 1 x (0.5 - 2.5) 2 x (0.5 - 1.0)	1 x (0.5 - 2.5) 2 x (0.5 - 1.0)	1 x (0.5 - 2.5) 2 x (0.5 - 1.0)
Flexible with ferrule	mm <sup>2</sup> 1 x (0.5 - 1.5) 2 x (0.5 - 0.75)	1 x (0.5 - 1.5) 2 x (0.5 - 0.75)	1 x (0.5 - 1.5) 2 x (0.5 - 0.75)
Stranded	mm <sup>2</sup> 1 x (0.5 - 1.5) 2 x (0.5 - 1.0)	1 x (0.5 - 1.5) 2 x (0.5 - 1.0)	1 x (0.5 - 1.5) 2 x (0.5 - 1.0)
Solid or stranded	AWG 1 x (21 - 14) 2 x (21 - 18)	1 x (21 - 14) 2 x (21 - 18)	1 x (21 - 14) 2 x (21 - 18)
Flat conductor	–	–	–
Tightening torque	Nm 0.4	0.4	0.4
Screwdriver	mm 0.6 x 3.5	0.6 x 3.5	0.6 x 3.5

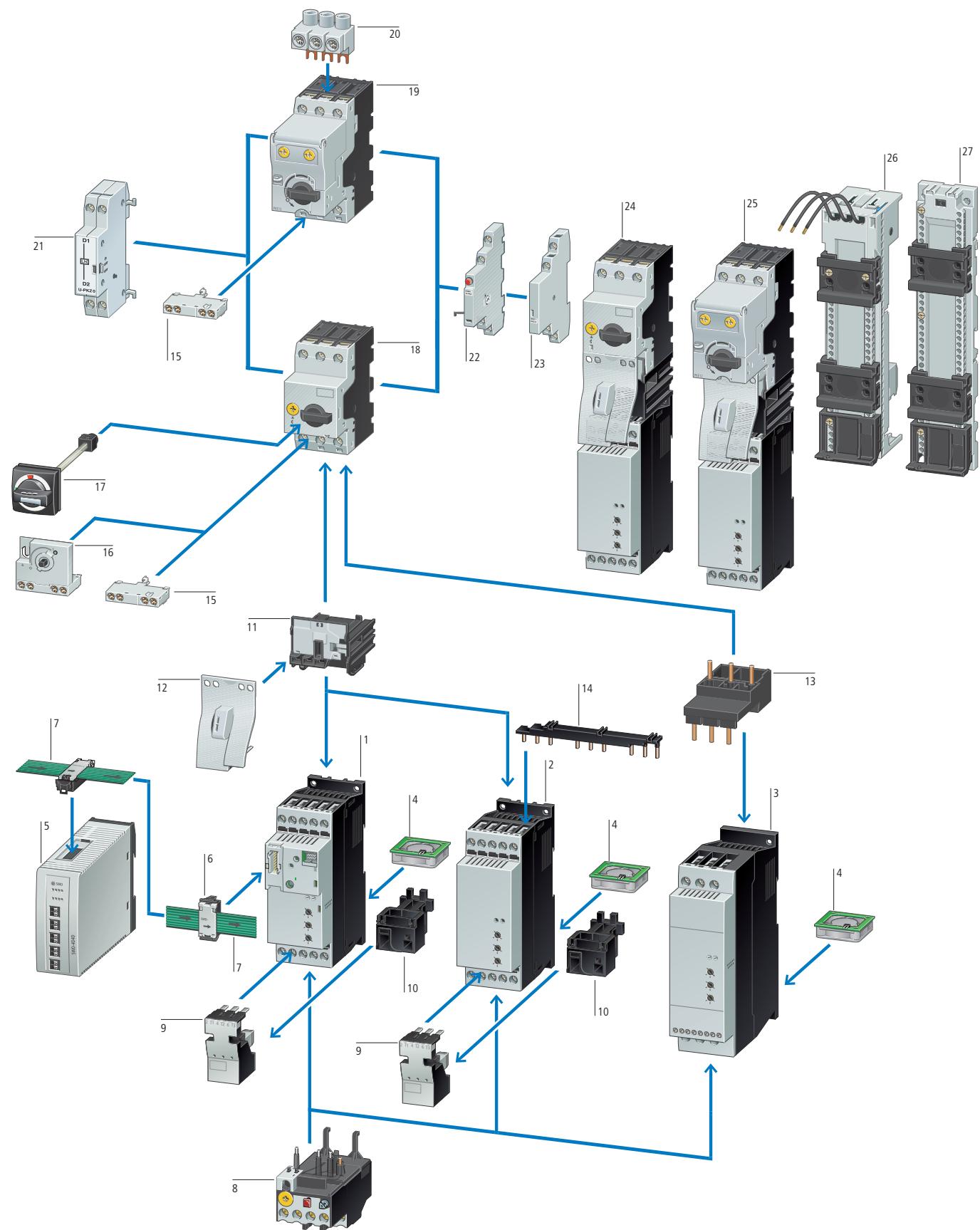
DS6-340-45K-MX	DS6-340-55K-MX	DS6-340-75K-MX	DS6-340-90K-MX	DS6-340-110K-MX
IEC/EN 60947-4-2				
–	–	–	–	–
Damp heat, constant, according to IEC 60068-2-78, damp heat, cyclic, according to IEC 60068-2-10	Damp heat, constant, according to IEC 60068-2-78, damp heat, cyclic, according to IEC 60068-2-10	Damp heat, constant, according to IEC 60068-2-78, damp heat, cyclic, according to IEC 60068-2-10	Damp heat, constant, according to IEC 60068-2-78, damp heat, cyclic, according to IEC 60068-2-10	Damp heat, constant, according to IEC 60068-2-78, damp heat, cyclic, according to IEC 60068-2-10
0 - +40, up to 60 at 1 % derating per Kelvin temperature rise	0 - +40, up to 60 at 1 % derating per Kelvin temperature rise	0 - +40, up to 60 at 1 % derating per Kelvin temperature rise	0 - +40, up to 60 at 1 % derating per Kelvin temperature rise	0 - +40, up to 60 at 1 % derating per Kelvin temperature rise
-25 - 55	-25 - 55	-25 - 55	-25 - 55	-25 - 55
0 - 1000, above that 1 % derating per 100 m, to max. 2000 m	0 - 1000, above that 1 % derating per 100 m, to max. 2000 m	0 - 1000, above that 1 % derating per 100 m, to max. 2000 m	0 - 1000, above that 1 % derating per 100 m, to max. 2000 m	0 - 1000, above that 1 % derating per 100 m, to max. 2000 m
Vertical	Vertical	Vertical	Vertical	Vertical
IP20	IP20	IP20	IP20	IP20
Finger- and back-of-hand proof				
II/2	II/2	II/2	II/2	II/2
8 g/11 ms				
2M2	2M2	2M2	2M2	2M2
18	25	24	30	42
93 x 175 x 139	93 x 175 x 139	108 x 215 x 178	108 x 215 x 178	108 x 215 x 178
A1	A1	A1	A1	A1
1.8	1.8	3.7	3.7	3.7
230 - 460	230 - 460	230 - 460	230 - 460	230 - 460
50/60	50/60	50/60	50/60	50/60
81	99	134	160	196
22	30	30	45	55
45	55	75	90	110
60	75	100	125	150
81 A: AC-53a: 3 - 5; 75 - 10	99 A: AC-53a: 3 - 5; 75 - 10	135 A: AC-53a: 3 - 5; 75 - 10	160 A: AC-53a: 3 - 5; 75 - 10	200 A: AC-53a: 3 - 5; 75 - 10
1 x (25 - 70) 2 x (6 - 25)				
–	–	–	–	–
1 x (25 - 70) 2 x (6 - 25)	1 x (25 - 70) 2 x (6 - 25)	1 x (4 - 185) 2 x (4 - 70)	1 x (4 - 185) 2 x (4 - 70)	1 x (4 - 185) 2 x (4 - 70)
1 x (12 - 2/0)	1 x (12 - 2/0)	1 x (12 - 350 kcmil) 2 x (12 - 00)	1 x (12 - 350 kcmil) 2 x (12 - 00)	1 x (12 - 350 kcmil) 2 x (12 - 00)
2 x 9 x 0.8				
9 x 9 x 0.9	9 x 9 x 0.9	10 x 16 x 0.8	10 x 16 x 0.8	10 x 16 x 0.8
–	–	–	–	–
1 x (0.5 - 2.5) 2 x (0.5 - 1.0)	1 x (0.5 - 2.5) 2 x (0.5 - 1.0)	1 x (0.5 - 2.5) 2 x (0.5 - 1.0)	1 x (0.5 - 2.5) 2 x (0.5 - 1.0)	1 x (0.5 - 2.5) 2 x (0.5 - 1.0)
1 x (0.5 - 1.5) 2 x (0.5 - 0.75)	1 x (0.5 - 1.5) 2 x (0.5 - 0.75)	1 x (0.5 - 1.5) 2 x (0.5 - 0.75)	1 x (0.5 - 1.5) 2 x (0.5 - 0.75)	1 x (0.5 - 1.5) 2 x (0.5 - 0.75)
1 x (0.5 - 1.5) 2 x (0.5 - 1.0)	1 x (0.5 - 1.5) 2 x (0.5 - 1.0)	1 x (0.5 - 1.5) 2 x (0.5 - 1.0)	1 x (0.5 - 1.5) 2 x (0.5 - 1.0)	1 x (0.5 - 1.5) 2 x (0.5 - 1.0)
1 x (21 - 14) 2 x (21 - 18)	1 x (21 - 14) 2 x (21 - 18)	1 x (21 - 14) 2 x (21 - 18)	1 x (21 - 14) 2 x (21 - 18)	1 x (21 - 14) 2 x (21 - 18)
–	–	–	–	–
0.4	0.4	0.4	0.4	0.4
0.6 x 3.5				

	DS6-340-22K-MX	DS6-340-30K-MX	DS6-340-37K-MX	
<b>Power section</b>				
Rated impulse withstand voltage 1.2 μs/50 μs (pulse rise time/decay time according to IEC/EN 60947-2 and -3)	U <sub>imp</sub> kV	4	4	
Applies for control circuit/power section/enclosure				
Rated insulation voltage				
U <sub>i</sub> V AC	500	500	500	
Short-circuit rating				
Type "1" of coordination at AC-53a: 3...5 : 75...10	NZMN1-M50/PKZM4-50	NZMN1-M63/PKZM4-58	NZMN1-M80	
Type "2" of coordination (in addition to the fuses for type of coordination "1")	3 x 20.282.20-100	3 x 20.282.20-125	3 x 20.610.32-200	
Fuse base (number x Part no.)	3 x 21.189.01	3 x 21.189.01	3 x 21.313.02	
<b>Control circuit</b>				
Controller supply voltage	V	+24 DC +10 %/-15 %	+24 DC +10 %/-15 %	+24 DC +10 %/-15 %
Voltage				
Current consumption				
Current consumption at 24 V DC	mA	35	35	35
Current consumption in operation at 24 V DC	mA	65	65	65
Current consumption at peak load (close bypass) at 24 V DC		600/50 ms	600/50 ms	600/50 ms
Control voltage				
DC operated	V DC	+24 +10 %/-15 %	+24 +10 %/-15 %	+24 +10 %/-15 %
Current consumption at 24 V DC	mA	14	14	14
Pick-up voltage				
DC operated	V DC	+17.3 - 27	+17.3 - 27	+17.3 - 27
Drop-out voltage				
DC operated	V DC	0 - 3	0 - 3	0 - 3
Pick-up time				
DC operated	ms	250	250	250
Drop-out time				
DC operated	ms	190	190	190
Relay outputs				
Number (top of ramp)		2 (TOR, Ready)	2 (TOR, Ready)	2 (TOR, Ready)
Voltage	V AC	250	250	250
Current	A	3	3	3
<b>Soft start function</b>				
Ramp times				
Acceleration time	s	1 - 30	1 - 30	1 - 30
Deceleration time	s	0 - 30	0 - 30	0 - 30
Start voltage (= switch-off voltage)	%	30 - 100	30 - 100	30 - 100
Voltage reduction at stop	%	8	8	8
Torque-free time when changing direction of rotation	ms	-	-	-



DS6-340-45K-MX	DS6-340-55K-MX	DS6-340-75K-MX	DS6-340-90K-MX	DS6-340-110K-MX
4	4	4	4	4
500	500	500	500	500
NZMN1-M100 3 x 20.610.32-200	NZMN1-M100 3 x 20.610.32-200	NZMN2-M160 3 x 20.610.32-350	NZMN2-M200 3 x 20.610.32-400	NZMN2-M200 3 x 20.610.20-500
3 x 21.313.02				
+24 DC +10 %/-15 %				
35	35	35	35	35
65	65	65	65	65
600/50 ms				
+24 +10 %/-15 %	+24 +10 %/-15 %	+24 +10 %/-15 %	+24 +10 %/-15 %	+24 +10 %/-15 %
14	14	14	14	14
+17.3 - 27	+17.3 - 27	+17.3 - 27	+17.3 - 27	+17.3 - 27
0 - 3	0 - 3	0 - 3	0 - 3	0 - 3
250	250	250	250	250
190	190	190	190	190
2 (TOR, Ready)				
250	250	250	250	250
3	3	3	3	3
1 - 30	1 - 30	1 - 30	1 - 30	1 - 30
0 - 30	0 - 30	0 - 30	0 - 30	0 - 30
30 - 100	30 - 100	30 - 100	30 - 100	30 - 100
8	8	8	8	8



**DS7****System overview**

**DS7**

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**DS7****Description****Application**

DS7 soft starter series are two-phase controlled soft starters used to soft start applications with a normal operating frequency and a rating range from 3 to 200 A (1.1 to 110 kW with a 400 V line voltage).

Starting transients and DC components during startup are effectively suppressed and guarantee even motor starting.

The special actuation method (asymmetric trigger control) used for the soft start function prevents DC components (Moeller patent) that would otherwise normally be produced with two-phase controlled soft starters. This eliminates the formation of an elliptical rotary field that would cause the motor to accelerate in a non-uniform manner and lengthen its run-up time unnecessarily, making the smooth-running behavior of a DS7 soft starter comparable to that of a three-phase controlled soft starter.

**Features**

- The ramp time can be adjusted within a range of 1 to 30 s (for starting) or 0 to 30 s (for stopping) with a potentiometer.
- The start voltage (or start torque) can be adjusted within a range of 30 to 100 percent of the line voltage with a potentiometer.
- Significant reduction in switch-on current, achieved with a short soft start ramp time (min. 1 s) for lamp and heating loads.
- Internal bypass relay in DS7-340 models: switches on automatically after the end of the ramp, bypassing the internal thyristors.
- This makes it possible to comply with radio interference level B without any additional measures.
- The motor's thermal load is smaller than it would be without asymmetric trigger control.
- Designed specifically for long cables.

**Functions**

Typical applications for DS7 soft starter series are:

- Pump drives: soft starting three-phase motors prevents fluid hammers. The mechanical load on the entire system is decreased, increasing its durability.
- Fan drives: soft starting keeps fan belts from slipping, preventing premature wear. This lowers operating costs and extends the system's lifespan.
- Conveyor belts: conveyor belts start running smoothly, instead of starting with a jolt. This ensures that any goods being conveyed do not topple over. Mechanical damage to the belt itself is avoided, making it more durable.

**Documentation**

Surface mounting and standard mounting procedures are described in the corresponding installation instructions and in the manual.

**Installation instructions**

Instructional leaflet 8250-2541: For devices with frame size 1 (up to 12 A motor rating)

Instructional leaflet 8250-2542: For devices with frame size 2 (up to 32 A motor rating)

Instructional leaflet 8250-2543: For devices with frame sizes 3 and 4 (up to 200 A motor rating)

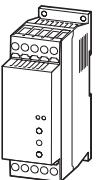
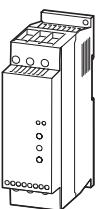
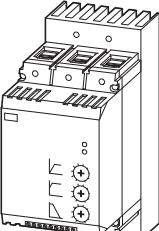
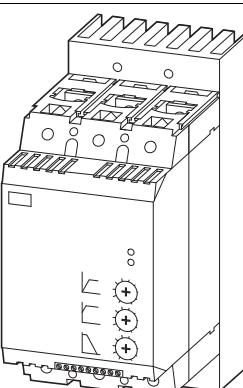
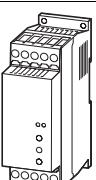
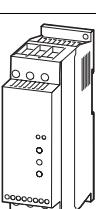
**Manual**

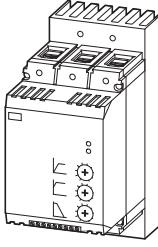
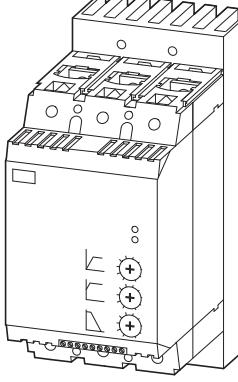
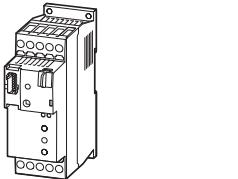
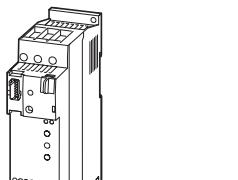
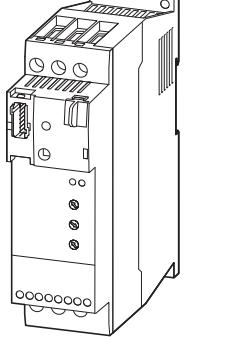
AWB 8250-1634

You can download the documentation for the DS7 soft starters from the Internet:

[www.moeller.net/support](http://www.moeller.net/support)

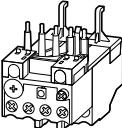
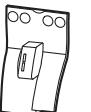
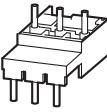
## Ordering

	Rated operational current Device (AC-53)	Assigned motor rating at 400 V      480 V	Part no. Article no.	Price See price list	Std. pack	Information relevant for export to North America
	I <sub>e</sub> A	P kW	P HP			 
<b>DS7 soft starters</b>						
Soft starters for three-phase loads, mains supply voltage 230 – 480 V AC (50/60 Hz) Rated control circuit voltage U <sub>c</sub> : 24 V AC/DC						
	4	1.5	2	<b>DS7-340SX004N0-N</b> 134847	1 off  	Product Standards IEC/EN 60947-4-2; GB 14048.6; UL 508; CSA-C22.2 No 0-M91; CSA-C22.2 No 14-05 CE marking Request filed for UL and CSA NA Certification Request filed for UL and CSA Suitable for Branch circuits Max. Voltage Rating 480 V Degree of Protection IP20; UL/CSA Part no. 1
	7	3	3	<b>DS7-340SX007N0-N</b> 134849		
	9	4	5	<b>DS7-340SX009N0-N</b> 134910		
	12	5.5	7.5	<b>DS7-340SX012N0-N</b> 134911		
	16	7.5	10	<b>DS7-340SX016N0-N</b> 134912		
	24	11	15	<b>DS7-340SX024N0-N</b> 134913		
	32	15	20	<b>DS7-340SX032N0-N</b> 134914		
	41	22	30	<b>DS7-340SX041N0-N</b> 134916		
	55	30	40	<b>DS7-340SX055N0-N</b> 134917		
	70	37	50	<b>DS7-340SX070N0-N</b> 134918		
	81	45	60	<b>DS7-340SX081N0-N</b> 134919		
	100	55	75	<b>DS7-340SX100N0-N</b> 134920		
	135	75	100	<b>DS7-340SX135N0-N</b> 134921		
	160	90	125	<b>DS7-340SX160N0-N</b> 134922		
	200	110	150	<b>DS7-340SX200N0-N</b> 134923		
<b>Rated control circuit voltage U<sub>c</sub>: 110/230 V AC</b>						
	4	1.5	2	<b>DS7-342SX004N0-N</b> 134925	1 off  	Product Standards IEC/EN 60947-4-2; GB 14048.6; UL 508; CSA-C22.2 No 0-M91; CSA-C22.2 No 14-05 CE marking Request filed for UL and CSA NA Certification Request filed for UL and CSA Suitable for Branch circuits Max. Voltage Rating 480 V Degree of Protection IP20; UL/CSA Part no. 1
	7	3	3	<b>DS7-342SX007N0-N</b> 134927		
	9	4	5	<b>DS7-342SX009N0-N</b> 134928		
	12	5.5	7.5	<b>DS7-342SX012N0-N</b> 134929		
	16	7.5	10	<b>DS7-342SX016N0-N</b> 134930		
	24	11	15	<b>DS7-342SX024N0-N</b> 134931		
	32	15	20	<b>DS7-342SX032N0-N</b> 134932		

	Rated operational current Device (AC-53)	Assigned motor rating at I <sub>e</sub> A	Part no. Article no.	Price See price list	Std. pack	Information relevant for export to North America
	41	22	30 <b>DS7-342SX041N0-N</b> 134934		1 off  	Product Standards IEC/EN 60947-4-2; GB 14048.6; UL 508; CSA-C22.2 No 0-M91; CSA-C22.2 No 14-05 CE marking Request filed for UL and CSA NA Certification Suitable for Branch circuits Max. Voltage Rating 480 V Degree of Protection IP20; UL/CSA Part no. 1
	55	30	40 <b>DS7-342SX055N0-N</b> 134935			
	70	37	50 <b>DS7-342SX070N0-N</b> 134936			
	81	45	60 <b>DS7-342SX081N0-N</b> 134937			
	100	55	75 <b>DS7-342SX100N0-N</b> 134938			
	135	75	100 <b>DS7-342SX135N0-N</b> 134939			
	160	90	125 <b>DS7-342SX160N0-N</b> 134940			
	200	110	150 <b>DS7-342SX200N0-N</b> 134941			
<hr/>						
Rated control circuit voltage U <sub>c</sub> : 24 VDC, for SmartWire-Darwin						
	4	1.5	2 <b>DS7-34DSX004N0-D</b> 134943		1 off  	Product Standards IEC/EN 60947-4-2; GB 14048.6; UL 508; CSA-C22.2 No 0-M91; CSA-C22.2 No 14-05 CE marking Request filed for UL and CSA NA Certification Suitable for Branch circuits Max. Voltage Rating 480 V Degree of Protection IP20; UL/CSA Part no. 1
	7	3	3 <b>DS7-34DSX007N0-D</b> 134945			
	9	4	5 <b>DS7-34DSX009N0-D</b> 134946			
	12	5.5	7.5 <b>DS7-34DSX012N0-D</b> 134947			
	16	7.5	10 <b>DS7-34DSX016N0-D</b> 134948			
	24	11	15 <b>DS7-34DSX024N0-D</b> 134949			
	32	15	20 <b>DS7-34DSX032N0-D</b> 134950			
	41	22	30 <b>DS7-34DSX041N0-D</b> 134952			
	55	30	40 <b>DS7-34DSX055N0-D</b> 134953			
	70	37	50 <b>DS7-34DSX070N0-D</b> 134954			
	81	45	60 <b>DS7-34DSX081N0-D</b> 134955			
	100	55	75 <b>DS7-34DSX100N0-D</b> 134956			
	135	75	100 <b>DS7-34DSX135N0-D</b> 134957			
	160	90	125 <b>DS7-34DSX160N0-D</b> 134958			
	200	110	150 <b>DS7-34DSX200N0-D</b> 134959			

HPL09021EN

Rated operational current A	Maximum power loss $P_v$ W	Frame size/ inside micrometer mm	For use with	Part no. Article no.	Price See price list	Std. pack	Information relevant for export to North America
<b>Accessories</b>							
<b>Superfast semiconductor fuses</b>							
16	5	10 x 38	DS7-34...SX004N0-...	<b>50.179.06-16</b> 232077		10 off 	Product Standards UL 248-13 CE marking
25	7	22 x 58	DS7-34...SX007N0-...	<b>50.140.06-25</b> 138284		1 off 	UL File No. E180276
32	9	80	DS7-34...SX009N0-...	<b>20.282.20-32</b> 138285		1 off 	UL CCN JFHR2
50	15	22 x 58	DS7-34...SX016N0-...	<b>50.140.06-50</b> 232079		10 off 	CSA File No. UL report applies to both US and Canada
63	16	22 x 58	DS7-34...SX024N0-...	<b>50.140.06-63</b> 232080		10 off 	CSA Class No. JFHR8
80	18	22 x 58	DS7-34...SX032N0-...	<b>50.140.06-80</b> 232081		10 off 	NA Certification UL Recognized, certified by UL for use in Canada
							Max. Voltage Rating 660 V
<b>Fuse links</b>							
	100	22	80	DS7-34...SX041N0-...	<b>20.282.20-100</b> 106654	6 off 	Product Standards UL 248-13 CE marking
	125	24	80	DS7-34...SX055N0-...	<b>20.282.20-125</b> 232087	6 off 	UL File No. E180276
	200	44	80	DS7-34...SX070N0-...	<b>20.610.32-200</b> 106475	3 off 	UL CCN JFHR2
	350	61	80	DS7-34...SX135N0-...	<b>20.610.32-350</b> 221161	2 off 	CSA File No. UL report applies to both US and Canada
	400	70	80	DS7-34...SX160N0-...	<b>20.610.32-400</b> 106476	3 off 	CSA Class No. JFHR8
	500	72	80	DS7-34...SX200N0-...	<b>20.610.32-500</b> 221163	2 off 	NA Certification UL Recognized, certified by UL for use in Canada
							Max. Voltage Rating 660 V
<b>Fuse bases</b>							
	-	-	10 x 38	50.179.06-...	<b>51.063.04</b> 232082	12 off 	Product Standards UL 512; CE marking
	-	-	22 x 58	50.140.06-...	<b>51.060.04</b> 232084	6 off	UL File No. E186970
	-	-	80	20.282.20-... 20.189.20-...	<b>21.189.01</b> 232064	5 off	UL CCN IZLT2
	-	-	80	20.6xx.32-... 20.6...32-...	<b>21.313.02</b> 232076	2 off	

For use with	Part no. Article no.	Price See price list	Std. pack	Information relevant for export to North America
<b>Overload relays</b>				
	DS7-34...SX004...  DS7-34...SX007... DS7-34...SX009...  DS7-34...SX012...	<b>ZB12-4</b> 278438  <b>ZB12-10</b> 278440  <b>ZB12-12</b> 278441	1 off  	Product Standards UL 508; CSA-C22.2 No. 14; IEC/EN 60947-4-1; CE marking UL File No. E29184 UL CCN NKCR CSA File No. 12528 CSA Class No. 3211-03 NA Certification UL Listed, CSA certified Suitable for Branch circuits Max. Voltage Rating 600 V AC Degree of Protection IEC: IP20, UL/CSA Type: -
	DS7-34...SX016...  DS7-34...SX024...  DS7-34...SX032...	<b>ZB32-16</b> 278452  <b>ZB32-24</b> 278453  <b>ZB32-32</b> 278454	1 off  	
<b>PKZ-DS7 wiring set</b>				
	DS7-34...SX004... DS7-34...SX007... DS7-34...SX009... DS7-34...SX012...	<b>PKZM0-XDM12</b> 283149	1 off  	Product Standards UL 508; CSA-C22.2 No. 14; IEC60947-4-1; CE marking UL File No. E36332 UL CCN NLRV CSA File No. 12528 CSA Class No. 3211-05 NA Certification UL Listed, CSA certified
				
<b>Electric contact module</b>				
	DS7-34...SX016... DS7-34...SX024... DS7-34...SX032...	<b>PKZM0-XM32DE</b> 239349	5 off  	Product Standards UL 508; CSA-C22.2 No. 14; IEC60947-4-1; CE marking UL File No. E36332 UL CCN NLRV CSA File No. 12528 CSA Class No. 3211-05 NA Certification UL Listed, CSA certified
<b>Motor feeder plug</b>				
	DS7-34...SX004... DS7-34...SX007... DS7-34...SX009... DS7-34...SX012...	<b>DILM12-XMCP/T</b> 121770	1 off  	Product Standards IEC/EN 60947-4-1; UL 508; CSA-C22.2 No. 14-05; CE marking NA Certification Request filed for UL and CSA
<b>Busbar adapter</b>				
	PKZM0, PKE + DS7...004N... PKZM0, PKE + DS7...007N... PKZM0, PKE + DS7...009N... PKZM0, PKE + DS7...012N...	<b>BBA0L-25</b> 142526	1 off	-
	PKZM0, PKE + DS7...004N... PKZM0, PKE + DS7...007N... PKZM0, PKE + DS7...009N... PKZM0, PKE + DS7...012N... PKZM0, PKE + DS7...016N... PKZM0, PKE + DS7...024N... PKZM0, PKE + DS7...032N...	<b>BBA0L-32</b> 142527	1 off	
<b>Top-hat rail adapter</b>				
Consists of: 45 mm wide adapter plate				
	PKZM0, PKE + DS7...004N... PKZM0, PKE + DS7...007N... PKZM0, PKE + DS7...009N... PKZM0, PKE + DS7...012N...	<b>PKZM0-XC45L</b> 142529	1 off	
	PKZM0, PKE + DS7...004N... PKZM0, PKE + DS7...007N... PKZM0, PKE + DS7...009N... PKZM0, PKE + DS7...012N... PKZM0, PKE + DS7...016N... PKZM0, PKE + DS7...024N... PKZM0, PKE + DS7...032N...	<b>PKZM0-XC45L/2</b> 142570	1 off	

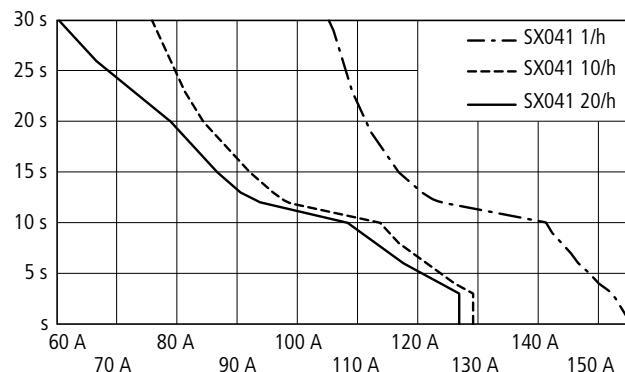
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For use with	Part no. Article no.	Price See price list	Std. pack	Notes	Information relevant for export to North America
<b>Three-phase commoning links</b>  For the DS7's primary side, protected against accidental contact, short-circuit proof, $U_e = 690 \text{ V}$ , $I_e = 35 \text{ A}$ , can be lengthened with rotated mounting					
	<b>DS7-34...SX004...</b> 240084	<b>DILM12-XDSB0/3</b> 240084	5 off	Suitable for 3 DS7 soft starters Length 135 mm	Product Standards IEC/EN 60947-4-1; UL 508; CSA-C22.2 No. 14-05; CE marking UL File No. E36332 UL CCN NLRV CSA File No. 012528 CSA Class No. 2411-03 NA Certification UL Listed, CSA certified
	<b>DS7-34...SX007...</b>	<b>DILM12-XDSB0/4</b> 240085	5 off	Suitable for 4 DS7 soft starters Length 180 mm	
	<b>DS7-34...SX009...</b>	<b>DILM12-XDSB0/5</b> 240086	5 off	Suitable for 5 DS7 soft starters Length 225 mm	
<b>Incoming connection block</b>	<b>DS7-34...SX004...</b> DS7-34...SX007... DS7-34...SX009... DS7-34...SX012...	<b>DILM12-XEK</b> 240083	5 off		Product Standards IEC/EN 60947-4-1; UL 508; CSA-C22.2 No. 14-05; CE marking UL File No. E36332 UL CCN NLRV CSA File No. 012528 CSA Class No. 2411-03 NA Certification UL Listed, CSA certified
<b>Terminal cover</b>  Knockout, no UL/CSA approval for box terminal		<b>NZM1-XKSFA</b> 100780	1 off	Type contains parts for a terminal located at top or bottom for 3 pole switches. Increased protection against accidental contact (simplified protection against contact with a finger).	UL/CSA certification not required
<b>Terminal cover</b>  knockout		<b>NZM2-XKSFA</b> 104640	1 off	Type contains parts for a terminal located at top or bottom for 3 pole switches. Protection against accidental contact increased to IP2X. Protection when reaching into the cable connection area with the connection of cables in the box terminal. With two conductors max cross-section 22 mm² or AWG4. Cannot be combined with NZM-XSTK control circuit terminal.	UL/CSA certification not required
<b>Cover</b>	DS7-34...SX135... DS7-34...SX160... DS7-34...SX200...	<b>NZM2-XKSA</b> 260038	1 off	Type contains parts for a terminal located at top or bottom for 3 pole switches. Protection against direct contact where cable lugs, busbars or tunnel terminals are used. When using insulated conductor material to protection type IP1X.	Product Standards UL489; CSA-C22.2 No. 5-09; IEC60947, CE marking UL File No. E31593 UL CCN DIHS CSA File No. 22086 CSA Class No. 1432-01 NA Certification UL Listed, CSA certified Suitable for Refer to main component information



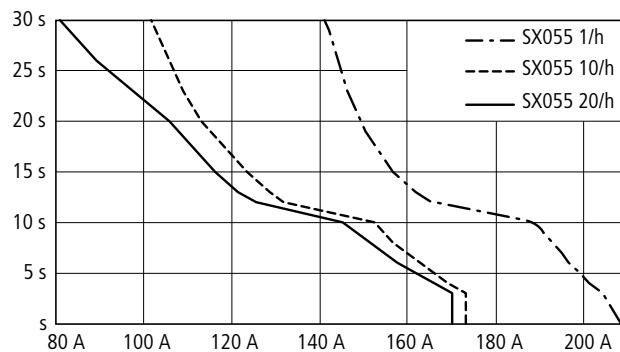
For use with	Part no. Article no.	Price See price list	Std. pack	Notes	Information relevant for export to North America
<b>IP2X protection against contact with a finger</b>  For box terminal					 
 DS7-34...SX135... DS7-34...SX160... DS7-34...SX200...	<b>NZM2-XIPK</b> 266773		1 off  	Type contains parts for a terminal located at top or bottom for 3 pole switches. Increased protection against direct contact to IP2X. Protection when reaching into the cable connection area with the connection of cables in the box terminal. With two conductors max cross-section 25 mm <sup>2</sup> or AWG4. Cannot be combined with NZM-XSTK control circuit terminal.	UL/CSA certification not required
<b>IP2X protection against contact with a finger</b>  for NZM2-XKSA cover					
 DS7-34...SX135... DS7-34...SX160... DS7-34...SX200...	<b>NZM2-XIPA</b> 266777		1 off  		UL/CSA certification not required
<b>Mounting kit</b>  When using covers NZM1-XKSA and NZM2-XKSA	DS7-34xSX041N0-x DS7-34xSX055N0-x DS7-34xSX070N0-x DS7-34xSX081N0-x DS7-34xSX100N0-x DS7-34xSX135N0-x DS7-34xSX160N0-x DS7-34xSX200N0-x	<b>DE6-MNT-NZM</b> 107323	1 off		
<b>Equipment fan</b>  For increasing the load cycle (more starts per hour or longer-lasting starting current)	DS7-34...SX004... DS7-34...SX007... DS7-34...SX009... DS7-34...SX012... DS7-34...SX016... DS7-34...SX024... DS7-34...SX032...	<b>DS7-FAN-032</b> 135553	1 off  		NA Certification Request filed for UL and CSA

DS7-34...SX041...

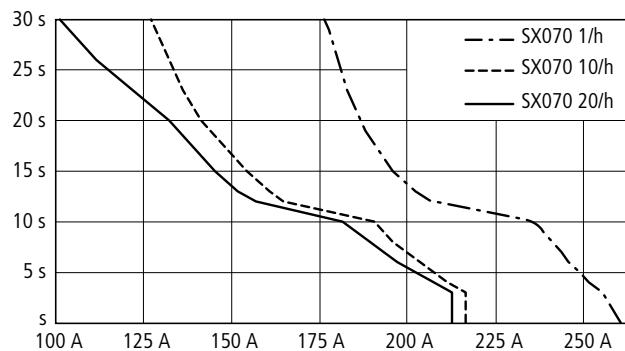


DS7-34...SX055...

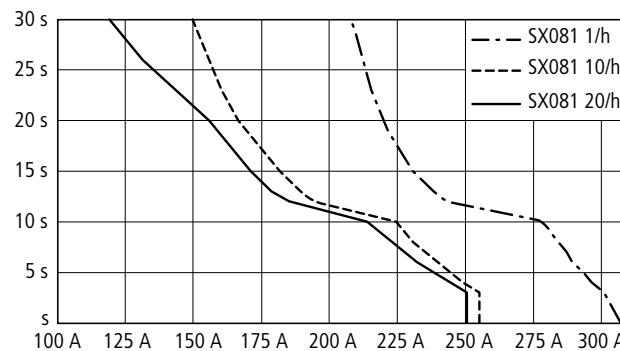
DS7-34...SX055...



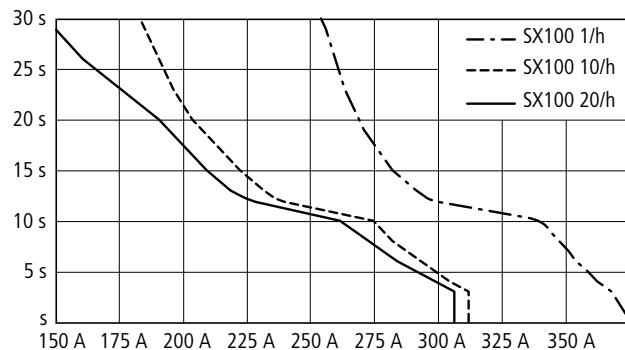
DS7-34...SX070...



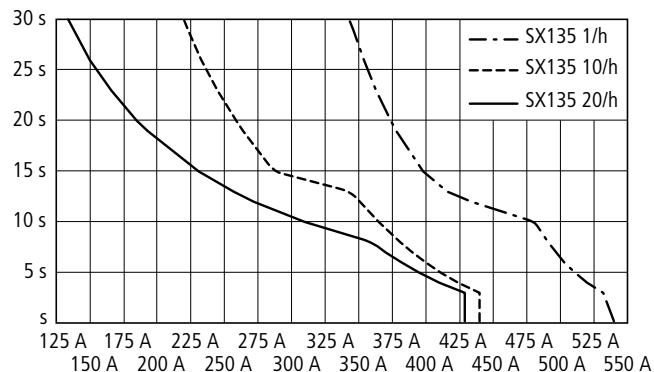
DS7-34...SX081...



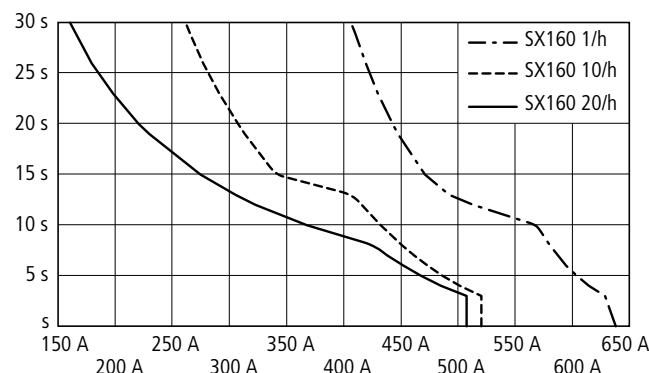
DS7-34...SX100...



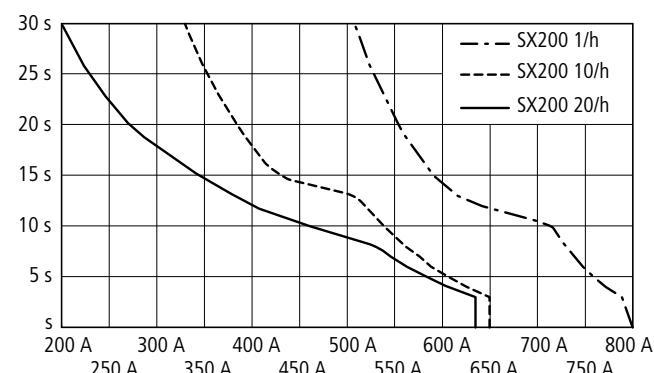
DS7-34...SX135...

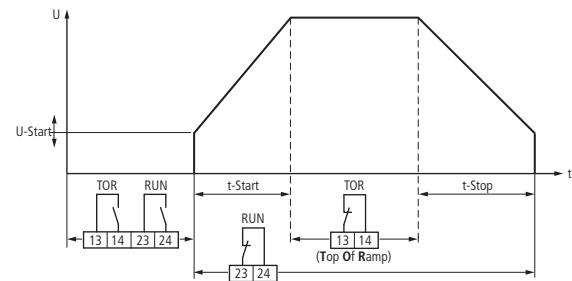
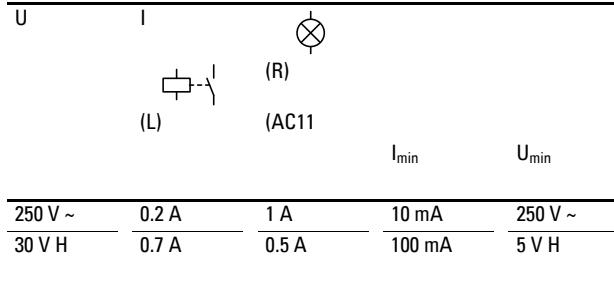


DS7-34...SX160...



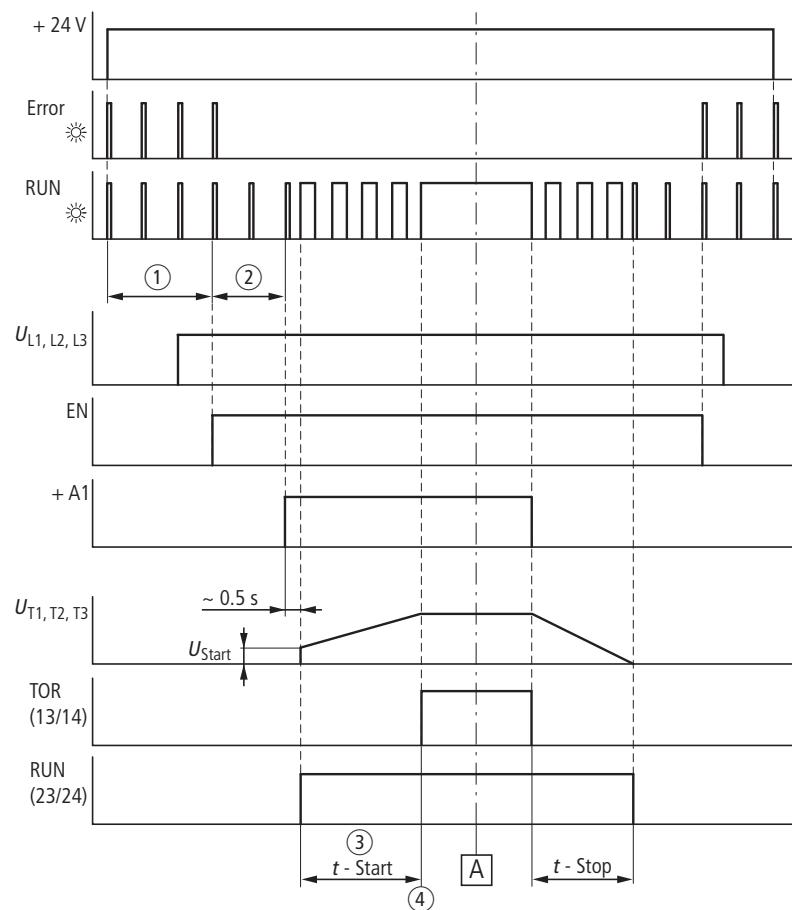
DS7-34...SX200...



**Potentiometer settings**

<b>t-Start (s)</b>	<b>U-Start %</b>	<b>t-Stop (s)</b>	
~10	~30	0	$J \rightarrow 0$
10	30	10	
~25	~30	~30	
10	30	10	
~20	~40	0	
10	30	10	
~10	~30	~20	
10	30	10	
~15	~40	0	
10	30	10	
~18	~40	0	$J \rightarrow \infty$ $\rightarrow DS7 > P_{Motor}$
10	30	10	
~15	~50	0	$\rightarrow DS7 > P_{Motor}$
10	30	10	
~10	~60	0	
10	30	10	
~10	~60	0	$\rightarrow DS7 > P_{Motor}$
10	30	10	

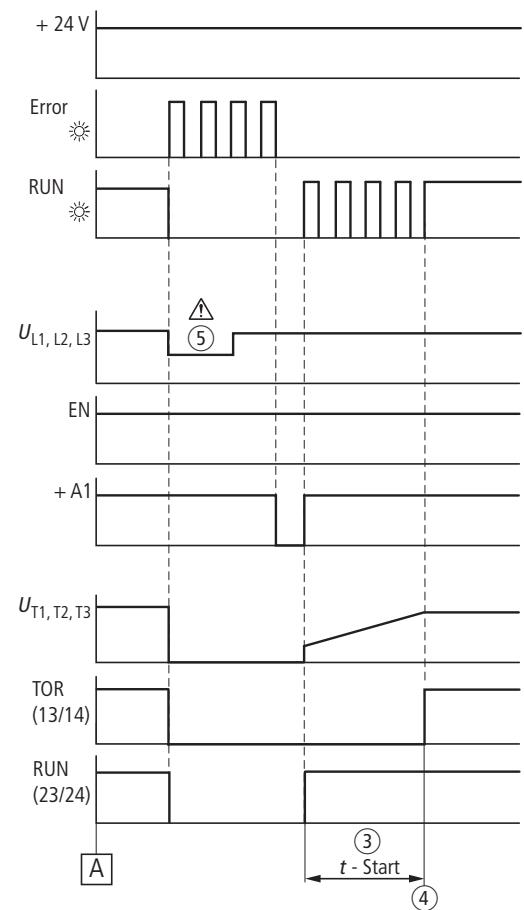
Operation



RUN-LED green  
Error-LED red

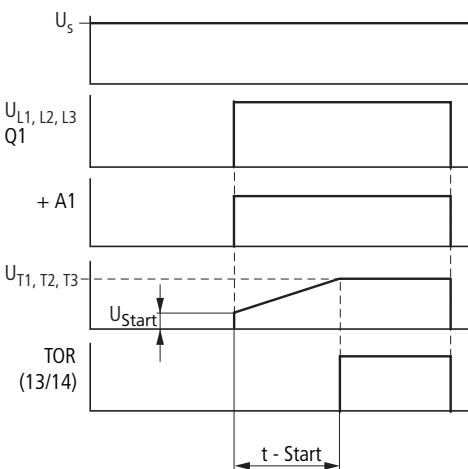
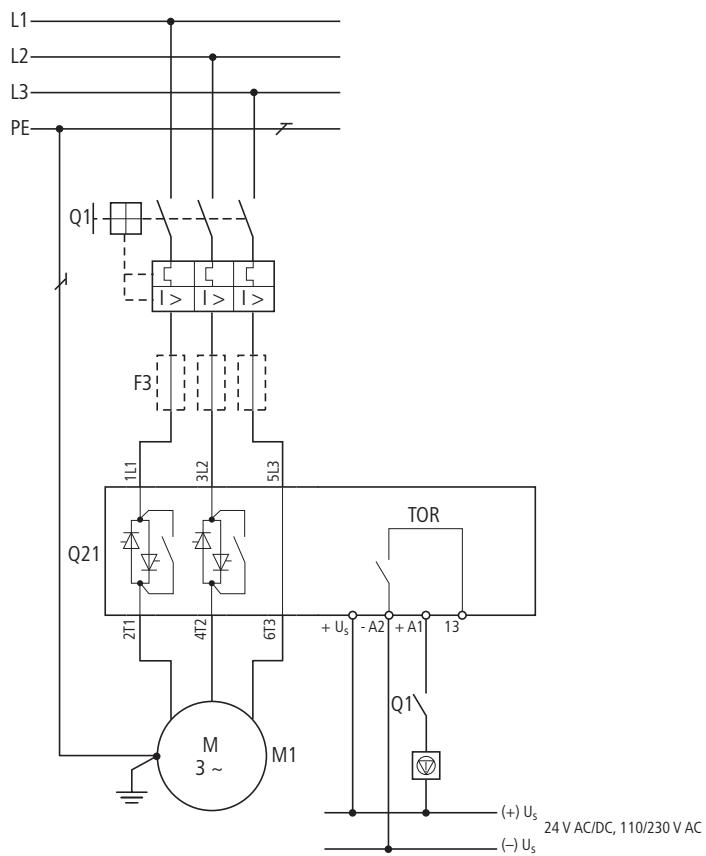
- ① Initialization
- ② Ready for operation
- ③ In ramp
- ④ Top of ramp reached
- ⑤ Fault – One phase drops out

Fault



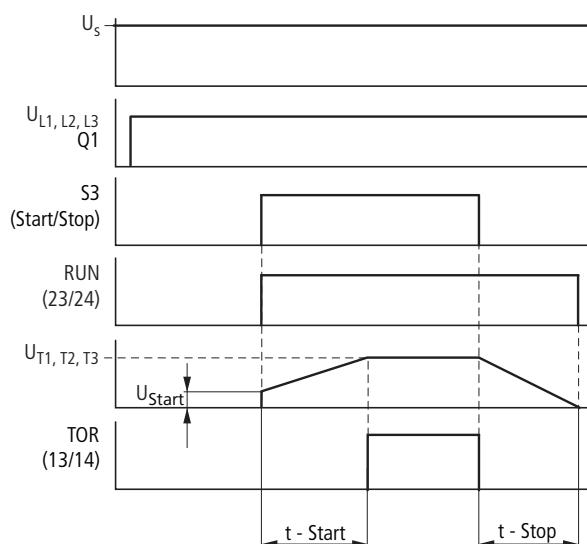
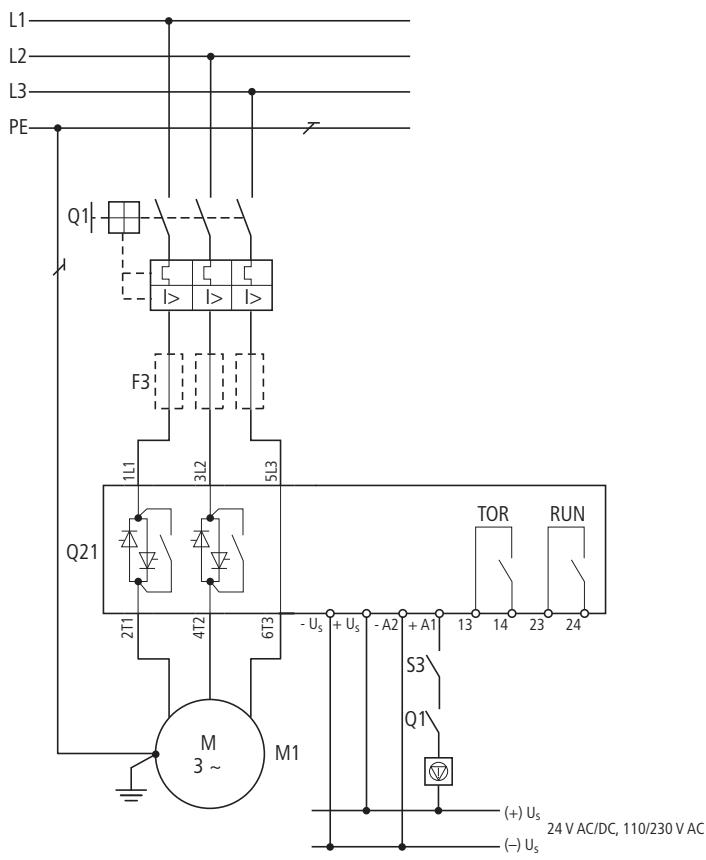
## Standard connection

up to 12 A



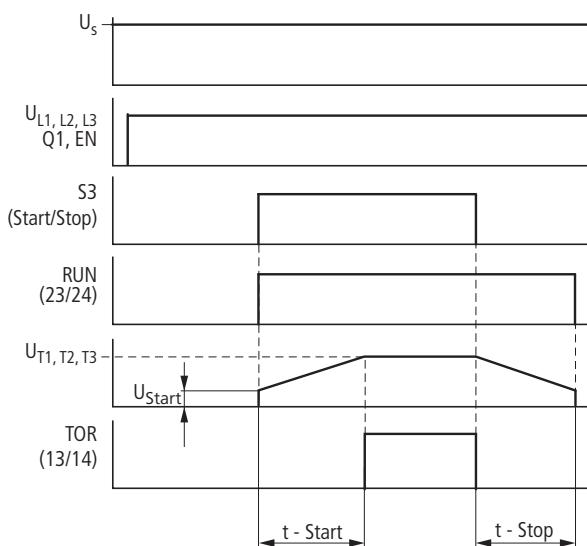
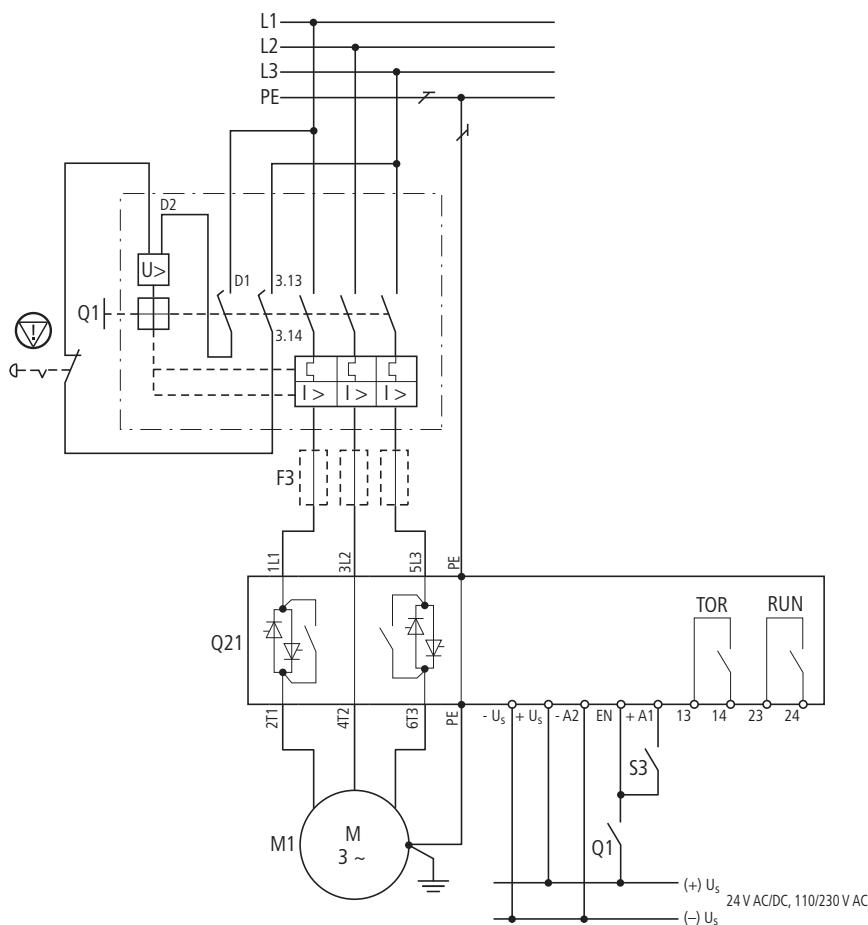
## Standard connection

up to 32 A



**Standard connection****over 32 A**

With Emergency switching off function according to IEC/EN 60 204-1 and VDE 0113 Part 1



Assigned Motor rating at		Rated operational current <sup>1)</sup>			Part no. Soft starters (device to be selected)	Soft starter function
400 V P kWh	480 V P HP	Motor I <sub>e</sub>	Soft starters I <sub>e</sub>	Cable A		Cable protection <sup>2)</sup> Type "1" coordination
<b>Soft starters for three-phase mains connection, low operating frequency (5 s, 3 x I<sub>e</sub>, 10 starts/h)</b>						
1.5	2	3.6	4		DS7-34xSX004N0-x	PKZM0-4 (+ CL-PKZ0)
3	3	6.6	7		DS7-34xSX007N0-x	PKZM0-10 (+ CL-PKZ0)
4	5	8.5	9		DS7-34xSX009N0-x	PKZM0-10 (+ CL-PKZ0)
5.5	7.5	11.3	12		DS7-34xSX012N0-x	PKZM0-12 (+ CL-PKZ0)
7.5	10	15.2	16		DS7-34xSX016N0-x	PKZM0-16 (+ CL-PKZ0)
11	15	21.7	24		DS7-34xSX024N0-x	PKZM0-25 (+ CL-PKZ0)
15	20	29.3	32		DS7-34xSX032N0-x	PKZM0-32 (+ CL-PKZ0)
22	25	41	41		DS7-34xSX041N0-x	NZMN1-M50 / PKZM4-50
30	30	55	55		DS7-34xSX055N0-x	NZMN1-M63 / PKZM4-58
37	40	68	70		DS7-34xSX070N0-x	NZMN1-M80
45	50	81	81		DS7-34xSX081N0-x	NZMN1-M100
55	60	99	100		DS7-34xSX100N0-x	NZMN1-M100
75	75	134	135		DS7-34xSX135N0-x	NZMN2-M160
90	100	160	160		DS7-34xSX160N0-x	NZMN2-M200
110	125	196	200		DS7-34xSX200N0-x	NZMN2-M200

**Notes** <sup>1)</sup> Rated operational current based on the load cycle specified here.

<sup>2)</sup> Indicates the circuit-breaker required for the indicated load cycle. At different duty cycles (operating frequency, overcurrent, overcurrent time, duty factor), this value changes and must then be adapted accordingly.

<sup>3)</sup> An external overload relay is required if the main contacts are not to be disconnected in the event of an overload and a controlled soft stop is desired instead.

<sup>4)</sup> A mains contactor is not required. Disconnection characteristics in accordance with VDE can only be ensured with the specified circuit-breaker.

<sup>5)</sup> The superfast semiconductor fuses protect the soft starters from motor-side short-circuits. This can not, however, prevent damage caused by voltage peaks, for example through lightning strike.

Soft starter function with soft stop in case of overload		Mains contactor	Semiconductor protection (optional, fuse required for type 2 coordination in addition to cable protection for type 1 coordination) <sup>5)</sup>	
Cable protection <sup>2)</sup> Type "1" coordination	Overload relays <sup>3)</sup>	optional <sup>4)</sup>	Fuses	Fuse holders
PKM0-4 (+ CL-PKZ0)	ZB12-4	DILM7	3 x 50.179.06-16	3 x 51.060.04
PKM0-10 (+ CL-PKZ0)	ZB12-10	DILM9	3 x 50.140.06-25	3 x 51.060.04
PKM0-10 (+ CL-PKZ0)	ZB12-10	DILM9	3 x 20.282.20-32	3 x 21.189.01
PKM0-12 (+ CL-PKZ0)	ZB12-12	DILM12	3 x 20.282.20-32	3 x 21.189.01
PZM0-16 (+ CL-PKZ0)	ZB32-16	DILM17	3 x 50.140.06-50	3 x 51.060.04
PZM0-25 (+ CL-PKZ0)	ZB32-24	DILM25	3 x 50.140.06-63	3 x 51.060.04
PZM0-32 (+ CL-PKZ0)	ZB32-32	DILM32	3 x 50.140.06-80	3 x 51.060.04
NZMN1-M50 / PKZM4-50	ZB65-40+ZB65-XEZ	DILM50	3 x 50.140.06-80	3 x 21.189.01
NZMN1-M63 / PKZM4-58	ZB65-57+ZB65-XEZ	DILM65	3 x 20.282.20-125	3 x 21.189.01
NZMN1-M80	ZB150-70/KK	DILM80	3 x 20.610.32-200	3 x 21.313.02
NZMN1-M100	ZB150-100/KK	DILM95	3 x 20.610.32-200	3 x 21.313.02
NZMN1-M100	ZB150-100/KK	DILM115	3 x 20.610.32-200	3 x 21.313.02
NZMN2-M160	ZB150-150/KK	DILM150	3 x 20.610.32-350	3 x 21.313.02
NZMN2-M200	Z5-160/FF250	DILM185	3 x 20.610.32-400	3 x 21.313.02
NZMN2-M200	Z5-220/FF250	DILM225	3 x 20.610.32-500	3 x 21.313.02

	DS7-340SX004	DS7-340SX007	DS7-340SX009	DS7-340SX012
<b>General</b>				
Standards	IEC/EN 60 947-4-2			
Climatic proofing	Damp heat, cyclic, to DIN IEC Part 68 2-10, Damp heat, constant, to DIN IEC 68 Part 2-3			
Ambient temperature	°C	0...40, up to 60 °C at 1 % derating per Kelvin temperature rise		
Ambient temperature storage	°C	25 - +55		
Installation altitude	Higher installation altitude upon request	0...1000 m, above that 1 % derating per 100 m, up to 2000 m		
Mounting position	Vertical			
Protection type	IP20			
Protection type applies to the front and operator control and operating elements.				
Protection type from all sides is IP00.				
Protection against direct contact	Finger- and back-of-hand proof			
Overvoltage category/pollution degree	II/2			
Mechanical shock resistance	8 g/11 ms			
Vibration resistance to EN 60721-3-2	2M2			
Average heat dissipation with nominal load cycle	W	0.2	0.35	0.45
Dimensions (W x H x D)	mm	45 x 130 x 95		
Radio interference level	B			
Weight	kg	0.35	0.35	0.35
<b>Main contacts</b>				
Rated operational voltage	V AC	230 - 460		
Mains frequency	Hz	50/60		
Rated operational current	I <sub>e</sub> A	4	7	9
AC-53 (motor loads)				12
Assigned motor rating	P kWh	0.75	1.5	2.2
230 V				3
400 V				5.5
480 V				7.5
Overload cycle to EN 60947-4-2				
AC-53a (int. bypass)	For AC-53a:3-5:7-10	A	4	7
				9
				12
<b>Terminal capacity</b>				
Power cable (box terminal)	Solid	mm <sup>2</sup>	1 x (0.75 - 4); 2 x (0.75 - 2.5)	
	Flexible with ferrule	mm <sup>2</sup>	1 x (0.75 - 2.5); 2 x (0.75 - 2.5)	
	Stranded	mm <sup>2</sup>	-	-
	Solid or stranded	AWG	18 - 10	
	Flat conductor	min, mm	-	-
		max, mm	-	-
	Tightening torque	Nm	1.2	1.2
Control cables	Solid	mm <sup>2</sup>	1 x (0.75 - 4); 2 x (0.75 - 2.5)	
	Flexible with ferrule	mm <sup>2</sup>	1 x (0.75 - 2.5); 2 x (0.75 - 2.5)	
	Stranded	mm <sup>2</sup>	-	-
	Solid or stranded	AWG	18 - 10	
	Tightening torque	Nm	1.2	1.2
	Screwdriver (flat blade)	mm	0.8 x 5.5; 1 x 6	
<b>Power section</b>				
Rated impulse withstand voltage	U <sub>imp</sub> 1.2/50 µs kV	4	4	4
Rated insulation voltage	U <sub>i</sub> V	500	500	500
Short-circuit rating				
Type "1" coordination	For AC-53a:3-5:7-10	PKZM0-4 (+ CL-PKZ0)	PKZM0-10 (+ CL-PKZ0)	PKZM0-10 (+ CL-PKZ0)
		3 x 50.179.06-16	3 x 50.140.06-25	3 x 20.282.20-32
Type "2" coordination (in addition to fuses for type "1" of coordination)		3 x 50.140.06-50	50.140.06-63	3 x 20.282.20-32
	Fuse holders	3 x 51.060.04	3 x 51.060.04	3 x 51.060.04
<b>Control circuit</b>				
Controller supply voltage	Voltage U <sub>s</sub> V	24 V AC/DC + 10 % / - 15 %		
	Current consumption at no load 24 V DC mA	-	-	-
	Current consumption in operation at 24 V DC mA	-	-	-
	Current consumption at peak load (close bypass) at 24 V DC mA/ms	-	-	-
Control voltage range	AC operated	24 V AC/DC + 10 % / - 15 %		
	Current consumption at 230 V DC mA	-	-	-
Pick-up voltage	DC operated	V DC	+17.3 - +27	+17.3 - +27
	AC operated	V AC	-	-
Drop-out voltage	DC operated	V DC	0 - +3	0 - +3
	AC operated	V AC	-	-
Pick-up time	AC operated	ms	-	-
Drop-out time	AC operated	ms	-	-
Relay outputs	Number	1 (TOR)		
	Voltage range V AC	250		
	Current range A	1 A, AC-1		
<b>Soft start functions</b>				
Ramp times	Acceleration s	1 - 30		
	Deceleration s	0 - 30		
Start voltage (= switch-off voltage)		30 % - 100 %		
Voltage reduction at stop		8 %		

DS7-340SX016	DS7-340SX024	DS7-340SX032	DS7-340SX041	DS7-340SX055	DS7-340SX070	DS7-340SX081	DS7-340SX100	DS7-340SX135	DS7-340SX160	DS7-340SX200
IEC/EN 60 947-4-2										
Damp heat, cyclic, to DIN IEC Part 68 2-10, Damp heat, constant, to DIN IEC 68 Part 2-3										
0...40, up to 60 °C at 1 % derating per Kelvin temperature rise										
25 - +55										
0...1000 m, above that 1 % derating per 100 m, up to 2000 m										
Vertical										
IP20										
Protection type IP40 can be achieved on all sides with covers from the NZM range.										
Finger- and back-of-hand proof										
II/2										
8 g/11 ms										
2M2										
0.8	1.1	1.5	7	10	13	18	25	24	30	42
45 x 150 x 118										
B										
0.4	0.4	0.4	1.8	1.8	1.8	1.8	1.8	3.7	3.7	3.7
230 - 460										
50/60										
16	24	32	41	55	70	81	100	135	160	200
4	5.5	7.5	11	15	22	30	30	45	55	55
7.5	11	15	22	30	37	45	55	75	90	110
10	15	20	30	40	50	60	75	100	125	150
16	24	32	41	55	70	81	100	135	160	200
1 x (0.75 - 16); 2 x (0.75 - 10)										
1 x (0.75 - 16); 2 x (0.75 - 10)										
1 x 16										
1 x (25 - 70); 2 x (6 - 25)										
18 - 6										
1 x (12 - 2/0)										
2 x 9 x 0.8										
9 x 9 x 0.8										
10 x 16 x 0.8										
3										
1 x (0.5 - 2.5); 2 x (0.5 - 1.0)										
1 x (0.5 - 1.5); 2 x (										

	DS7-342SX004	DS7-342SX007	DS7-342SX009	DS7-342SX012
<b>General</b>				
Standards	IEC/EN 60 947-4-2			
Climatic proofing	Damp heat, cyclic, to DIN IEC Part 68 2-10, Damp heat, constant, to DIN IEC 68 Part 2-3			
Ambient temperature	0...40, up to 60 °C at 1 % derating per Kelvin temperature rise			
Ambient temperature storage	25 - +55			
Installation altitude	Higher installation altitude upon request 0...1000 m, above that 1 % derating per 100 m, up to 2000 m			
Mounting position	Vertical			
Protection type	IP20 Protection type applies to the front and operator control and operating elements. Protection type from all sides is IP00.			
Protection against direct contact	Finger- and back-of-hand proof			
Overvoltage category/pollution degree	II/2			
Mechanical shock resistance	8 g/11 ms			
Vibration resistance to EN 60721-3-2	2M2			
Average heat dissipation with nominal load cycle	W	0.2	0.35	0.45
Dimensions (W x H x D)	mm	45 x 130 x 95		
Radio interference level		B		
Weight	kg	0.4	0.4	0.4
<b>Main contacts</b>				
Rated operational voltage	V AC	230 - 460		
Mains frequency	Hz	50/60		
Rated operational current	AC-53 (motor loads)	I <sub>e</sub>	A	4      7      9      12
Assigned motor rating	230 V	P	kWh	0.75      1.5      2.2      3
	400 V	P	kWh	1.5      3      4      5.5
	480 V	P	HP	2      3      5      7.5
Overload cycle to EN 60947-4-2				
AC-53a (int. bypass)	For AC-53a:3-5:7-10	A	4      7      9      12	
<b>Terminal capacity</b>				
Power cable (box terminal)	Solid	mm <sup>2</sup>	1 x (0.75 - 4); 2 x (0.75 - 2.5)	
	Flexible with ferrule	mm <sup>2</sup>	1 x (0.75 - 2.5); 2 x (0.75 - 2.5)	
	Stranded	mm <sup>2</sup>	-	
	Solid or stranded	AWG	18 - 10	
	Flat conductor	min, mm	-	
		max, mm	-	
	Tightening torque	Nm	1.2      1.2      1.2      1.2	
Control cables	Solid	mm <sup>2</sup>	1 x (0.75 - 4); 2 x (0.75 - 2.5)	
	Flexible with ferrule	mm <sup>2</sup>	1 x (0.75 - 2.5); 2 x (0.75 - 2.5)	
	Stranded	mm <sup>2</sup>	-	
	Solid or stranded	AWG	18 - 10	
	Tightening torque	Nm	1.2      1.2      1.2      1.2	
	Screwdriver (flat blade)	mm	0.8 x 5.5; 1 x 6	
<b>Power section</b>				
Rated impulse withstand voltage	U <sub>imp</sub> 1.2/50 µs	kV	4	4
Rated insulation voltage	U <sub>i</sub>	V	500	500
Short-circuit rating				
Type "1" coordination	For AC-53a:3-5:7-10		PKZM0-4 (+ CL-PKZ0)	PKZM0-10 (+ CL-PKZ0)
			PKZM0-10 (+ CL-PKZ0)	PKZM0-12 (+ CL-PKZ0)
Type "2" coordination (in addition to fuses for type "1" of coordination)			3 x 50.179.06-16	3 x 50.140.06-25
Fuse holders			3 x 50.140.06-50	3 x 50.140.06-63
			3 x 51.060.04	3 x 51.060.04
			3 x 51.060.04	3 x 51.060.04
<b>Control circuit</b>				
Controller supply voltage	Voltage	U <sub>s</sub>	V	120 - 15 % - 230 + 10 %
	Current consumption at no load 24 V DC	mA		-      -      -      -
	Current consumption in operation at 24 V DC	mA		-      -      -      -
	Current consumption at peak load (close bypass) at 24 V DC	mA/ms		-      -      -      -
Control voltage range	AC operated			120 - 15 % - 230 + 10 %
	Current consumption at 230 V DC	mA		-      -      -      -
Pick-up voltage	DC operated	V DC		-      -      -      -
	AC operated	V AC		120 - 15 %
Drop-out voltage	DC operated	V DC		-      -      -      -
	AC operated	V AC		-      -      -      -
Pick-up time	AC operated	ms		-      -      -      -
Drop-out time	AC operated	ms		-      -      -      -
Relay outputs	Number			1 (TOR)
	Voltage range	V AC		250
	Current range	A		3 A, AC1
<b>Soft start functions</b>				
Ramp times	Acceleration	s	1 - 30	
	Deceleration	s	0 - 30	
Start voltage (= switch-off voltage)			30 % - 92 %	
Voltage reduction at stop			8 %	

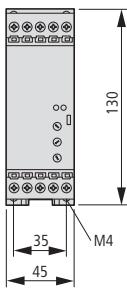
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<b>General</b>										
IEC/EN 60 947-4-2										
Damp heat, cyclic, to DIN IEC Part 68 2-10, Damp heat, constant, to DIN IEC 68 Part 2-3										
0...40, up to 60 °C at 1 % derating per Kelvin temperature rise										
25 - +55 °C										
0...1000 m, above that 1 % derating per 100 m, up to 2000 m										
Vertical										
IP20										
Protection type IP40 can be achieved on all sides with covers from the NZM range.										
<b>Main contacts</b>										
Finger- and back-of-hand proof										
II/2										
8 g/11 ms										
2M2										
0.8	1.1	1.5	7	10	13	18	25	24	30	42
45 x 150 x 118										
B										
0.45	0.45	0.45	1.8	1.8	1.8	1.8	1.8	3.7	3.7	3.7
<b>Power section</b>										
230 - 460										
50/60										
16	24	30	41	55	70	81	100	135	160	200
4	5.5	7.5	11	15	22	30	30	30	45	55
7.5	11	15	22	30	37	45	55	75	90	110
10	15	20	30	40	50	60	75	100	125	150
16	24	30	41	55	70	81	100	135	160	200
1 x (0.75 - 16); 2 x (0.75 - 10)										
1 x (0.75 - 16); 2 x (0.75 - 10)										
1 x 16										

		DS7-34DSX004	DS7-34DSX007	DS7-34DSX009	DS7-34DSX012
<b>General</b>					
Standards		IEC/EN 60 947-4-2			
Climatic proofing		Damp heat, cyclic, to DIN IEC Part 68 2-10, Damp heat, constant, to DIN IEC 68 Part 2-3			
Ambient temperature	°C	0...40, up to 60 °C at 1 % derating per Kelvin temperature rise			
Ambient temperature storage	°C	-25 - +55 °C			
Installation altitude	Higher installation altitude upon request	0...1000 m, above that 1 % derating per 100 m, up to 2000 m			
Mounting position		Vertical			
Protection type		IP20			
Protection type applies to the front and operator control and operating elements.		Protection type IP40 can be achieved on all sides with covers from the NZM range.			
Protection type from all sides is IP00.					
Protection against direct contact		Finger- and back-of-hand proof			
Overvoltage category/pollution degree		II/2			
Mechanical shock resistance		8 g/11 ms			
Vibration resistance to EN 60721-3-2		2M2			
Average heat dissipation with nominal load cycle	W	0.2	0.35	0.45	0.6
Dimensions (W x H x D)	mm	45 x 135 x 95			
Radio interference level		B			
Weight	kg	0.41	0.41	0.41	0.41
<b>Main contacts</b>					
Rated operational voltage	V AC	230 - 460			
Mains frequency	Hz	50/60			
Rated operational current	AC-53 (motor loads)	I <sub>e</sub>	4	7	9
Assigned motor rating	230 V	P	0.75	1.5	2.2
	400 V	P	1.5	3	4
	480 V	P	2	3	5
Overload cycle to EN 60947-4-2					
AC-53a (int. bypass)	For AC-53a:3-5:7-10	A	4	7	9
					12
<b>Terminal capacity</b>					
Power cable (box terminal)	Solid	mm <sup>2</sup>	1 x (0.75 - 4); 2 x (0.75 - 2.5)		
	Flexible with ferrule	mm <sup>2</sup>	1 x (0.75 - 2.5); 2 x (0.75 - 2.5)		
	Stranded	mm <sup>2</sup>	-	-	-
	Solid or stranded	AWG	18 - 10		
	Flat conductor	min, mm	-	-	-
		max, mm	-	-	-
	Tightening torque	Nm	1.2	1.2	1.2
Control cables	Solid	mm <sup>2</sup>	1 x (0.75 - 4); 2 x (0.75 - 2.5)		
	Flexible with ferrule	mm <sup>2</sup>	1 x (0.75 - 2.5); 2 x (0.75 - 2.5)		
	Stranded	mm <sup>2</sup>	-	-	-
	Solid or stranded	AWG	18 - 10		
	Tightening torque	Nm	1.2	1.2	1.2
	Screwdriver (flat blade)	mm	0.8 x 5.5; 1 x 6		
<b>Power section</b>					
Rated impulse withstand voltage	U <sub>imp</sub> 1.2/50 µs	kV	4	4	4
Rated insulation voltage	U <sub>i</sub>	V	500	500	500
<b>Short-circuit rating</b>					
Type "1" coordination	For AC-53a:3-5:7-10		PKZM0-4 (+ CL-PKZ0)	PKZM0-10 (+ CL-PKZ0)	PKZM0-10 (+ CL-PKZ0)
			3 x 50.179.06-16	3 x 50.179.06-25	3 x 20.282.20-32
Type "2" coordination (in addition to fuses for type "1" of coordination)				3 x 20.282.20-32	
Fuse holders			3 x 51.060.04	3 x 51.060.04	3 x 21.189.01
Control circuit					3 x 21.189.01
Controller supply voltage	Voltage	U <sub>s</sub>	+24 V AC/DC +10 %/-15 %		
	Current consumption at no load 24 V DC	mA	-	-	-
	Current consumption in operation at 24 V DC	mA	-	-	-
	Current consumption at peak load (close bypass) at 24 V DC	mA/ms	-	-	-
Control voltage range	AC operated		24 +10 %/-15 %		
	Current consumption at 230 V DC	mA	-	-	-
Pick-up voltage	DC operated	V DC	+17.3 - +27	+17.3 - +27	+17.3 - +27
	AC operated	V AC	-	-	-
Drop-out voltage	DC operated	V DC	0 - +3	0 - +3	0 - +3
	AC operated	V AC	-	-	-
Pick-up time	DC operated	ms	-	-	-
Drop-out time	DC operated	ms	-	-	-
Relay outputs	Number		1 (TOR)		
	Voltage range	V AC	250		
	Current range	A	3 A, AC1		
<b>Soft start functions</b>					
Ramp times	Acceleration	s	1 - 30		
	Deceleration	s	0 - 30		
Start voltage (= switch-off voltage)			30 % - 92 %		
Voltage reduction at stop			8 %		

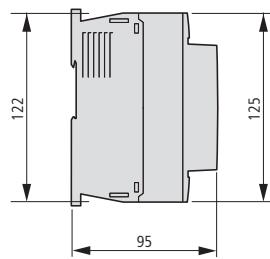
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<b>General</b>										
IEC/EN 60 947-4-2										
Damp heat, cyclic, to DIN IEC Part 68 2-10, Damp heat, constant, to DIN IEC 68 Part 2-3										
0...40, up to 60 °C at 1 % derating per Kelvin temperature rise										
-25 - +55 °C										
0...1000 m, above that 1 % derating per 100 m, up to 2000 m										
Vertical										
IP20										
Protection type IP40 can be achieved on all sides with covers from the NZM range.										
<b>Main contacts</b>										
Finger- and back-of-hand proof										
II/2										
8 g/11 ms										
2M2										
0.8										
1.1										
1.5										
7										
10										
13										
18										
25										
24										
30										
45										
55										
75										
90										
110										

## Dimensions

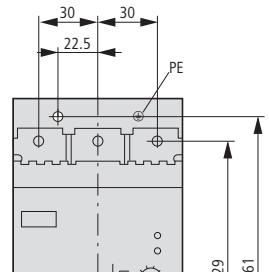
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DS7-340SX009N0-N  
DS7-340SX012N0-N



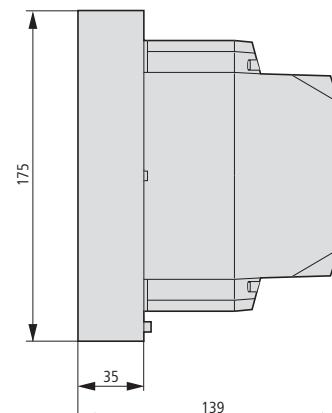
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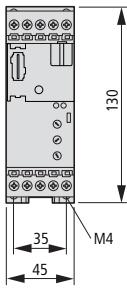
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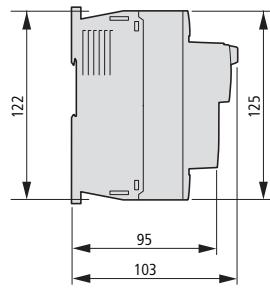
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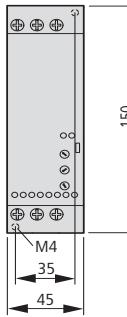
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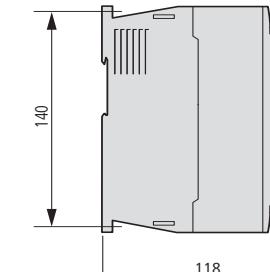
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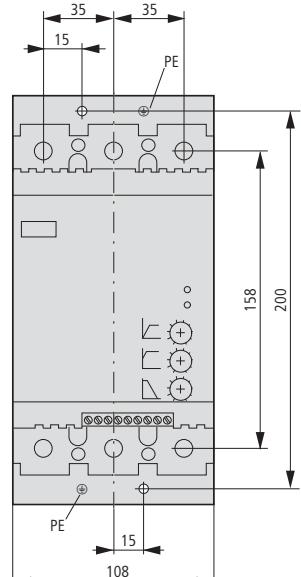
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DS7-340SX024N0-N  
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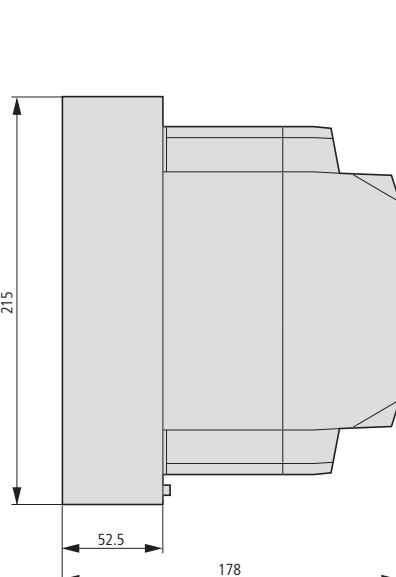
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DS7-342SX024N0-N  
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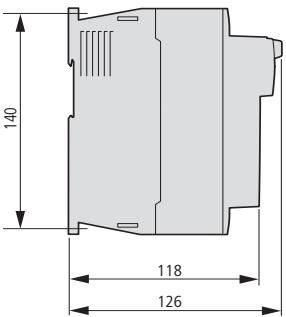
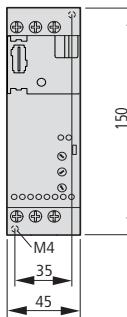
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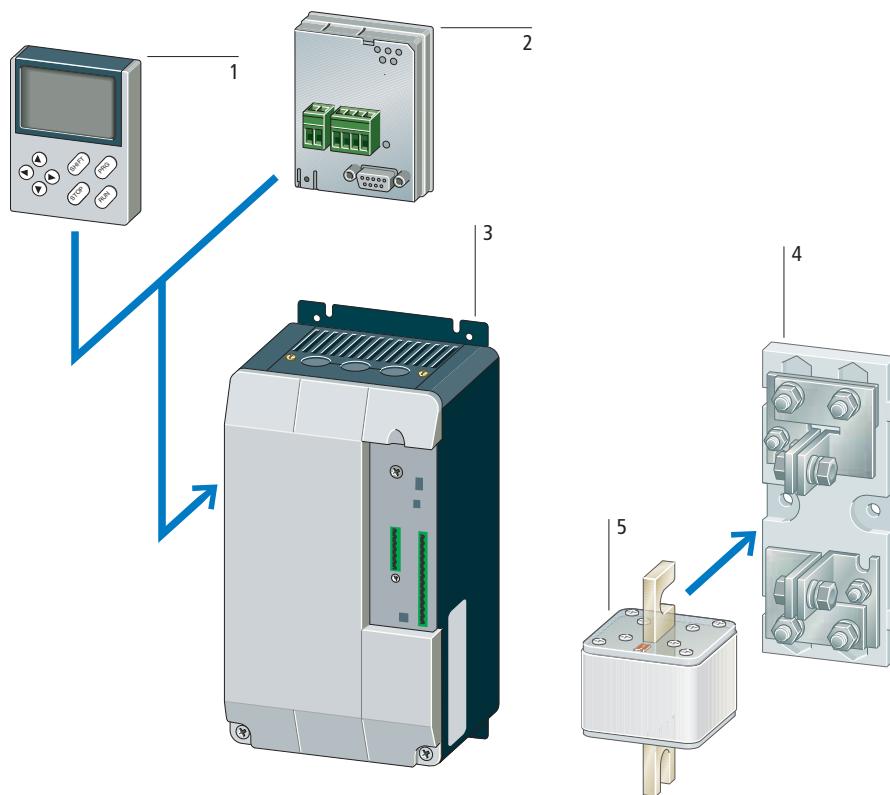
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DS7-340SX200N0-N



DS7-34DSX016N0-D  
DS7-34DSX024N0-D  
DS7-34DSX032N0-D



## System overview



### Basic devices

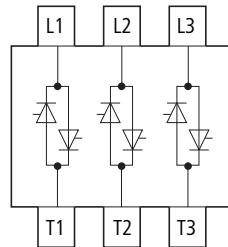
<b>DM4 soft starter</b>	3
Soft starters for three-phase AC motors	
Assigned motor rating:	
• From 7.5 to 500 kW for in-line terminal type (before load, standard)	
• 11 to 900 kW for Delta terminal type (In-Delta)	
Rated operating voltage: 230 to 480 V	
10 programmed standard applications allow direct operation; parameter set selection through rotary switch.	
Ramp time adjustable from 1 to 255 s	
Energy-saving function optimizes efficiency and power factor.	
Adjustable current limitation prevents high starting current.	
Controller operation for 3-phase resistive and inductive loads from 16 to 900 A (400 V)	
Selection data → Engineering - Assigned switching and protective devices.	
Ordering data → Page 9/43	

### Add-on functions

<b>DE4-KEY-2 keypad</b>	1
Pluggable on DM4 soft starters, with 8 function keys and plain text display; Language can be selected (German/English)	
Ordering data → Page 9/44	
<b>Communication modules</b>	2
DE4-COM-2X RS 485/RS 232 serial interface	
DE4-NET-DP2 PROFIBUS DP interface	
Ordering data → Page 9/44	

<b>Superfast semiconductor fuses</b>	5
Fuses for the protection of semiconductors, optionally for direct installation in DM4 soft starters or for external surface mounting.	
Selection data → Engineering - Assigned switching and protective devices.	
Ordering data → Page 9/45	
<b>Fuse bases</b>	4
For external surface mounting of the superfast semiconductor fuse.	
Selection data → Engineering - Assigned switching and protective devices.	
Ordering data → Page 9/8	

## Description



### Operation as three-phase soft starter

DM4 soft starter series are soft starters for standard three-phase asynchronous motors. They round off Eaton's soft starter range with devices meant for more demanding applications. With a power range (assigned motor rating) starting with 7.5 kW, DM4 soft starters are also suitable for demanding automation tasks.

Their terminal type determines the rating range:

- Inline terminal type (upstream of load = standard): 7.5 to 500 kW at 400 V.
- Delta terminal type: 11 to 900 kW at 400 V, each phase of the soft starter being connected in series with the individual motor windings (6 lines required, motor delta connected only).

### Features

- Current limitation
- High overload withstand capability
- Large rating range up to 500 kW (or 900 kW in delta terminal type)
- Predefined parameter sets can be selected for standard applications
- All parameters also individually adjustable
- Keypad with plain text display (optional)
- Programmable relay and analog outputs
- Networkable
- Voltage controller function (generalized phase control) can be implemented for each software changeover.

### Typical applications as soft starter

- Pump drives: pressure surges are prevented through soft starting. The mechanical load on the whole plant is reduced and the plant components' service life increases.
- Fan drives and compressors: The soft start prevents belt slippage and premature wear. This in turn lowers the operating costs and increases the durability of the plant.
- Conveyors: Instead of starting with a jolt, the conveyor starts up gently and the transported goods do not fall over. The mechanical stress on the conveyor is reduced and its lifespan increased.
- Circular and ribbon saws: The current limitation at startup prevents current peaks. This results in energy savings and reduced electricity bills.
- Agitators, mixers, mills, crushers: the same advantages described above.

### Operation as three-phase controller

The DM4 devices can be changed over with the software to three-phase controller operation. The rating range is 16 to 900 A at 400 V (standard connection only, in-line connection possible). They can be operated in pure controller mode or with a closed-loop control circuit. The units each have two analog inputs for setpoint/actual values and an additional built-in current feedback loop.

**Note:** A keypad or the serial interface and PC software are required to configure controller operation.

### Typical applications as three-phase controller

- Heater loads: Continuous temperature regulation reduces thermal and mechanical load on heating elements to increase their lifespan.
- Lighting control systems: Gentle switching on of lamps reduce current consumption in cold state. Utilization of the lamps' ideal operating point reduces their current consumption at the same light emission and extends their lifespan. This results in energy savings and reduced electricity bills.
- Ozone generators: Regulation of high-voltage transformers.

### Documentation

You can download the documentation for the soft starters from the Internet: [www.moeller.net/support](http://www.moeller.net/support)

#### Installation instructions

AWA8250-1704 (for devices within a rating range from 7.5 to 37 kW)  
 AWA8250-1751 (for devices within a rating range from 45 to 75 kW)  
 AWA8250-1752 (for devices within a rating range from 90 to 200 kW)  
 AWA8250-1783 (for devices within a rating range from 250 to 500 kW)

#### Manuals

AWB8250-1341 ("Hardware and engineering")  
 AWB8250-1346 ("Design of soft starters")

## Description



### Part no. overview

#### DE4-KEY-2

Keypad

#### Application

The DM4 soft starters are factory set for the most common applications. For various standard applications, parameter sets can be selected via an application selector switch. There is no longer a need for manual setting for different applications and its associated risk of errors. The preset application parameter sets can also be selected via an optional keypad with plain text display. With the keypad, all parameters can be viewed, edited and adapted for specific applications. The keypad is also required for reprogramming the soft starter's digital or analog inputs and outputs. Interface modules can be used as an alternative to the keypad. The soft starters can be interfaced with a PLC via PROFIBUS-DP. Assigning parameters via the PLC offers the same range of functions as are possible via the keypad.

#### Documentation

For a detailed description, see the documentation: AWB8240-1344. The documentation is available on the Internet at:  
[www.moeller.net/support](http://www.moeller.net/support)

### Part no. overview

#### DE4-COM-2X

RS 232C/RS 485 serial interface

#### Application

The DE4-COM-2X plug-in communication module contains RS 232C and RS 485 serial interfaces for direct connection to a PC (point-to-point connection). It can be used with DM4 soft starters.

#### Function

The DE4-COM-2X module can be plugged in and removed during operation. It provides direct access to all parameters. The drive can be controlled and monitored from the PC. Status and alarm messages are displayed.

#### Features

The DE4-COM-2X module receives its power from the basic device or from an external DC supply (+24 V, max. 80 mA) through two plug-in screw terminals.

#### RS232C interface

- 9-pole SUB-D plug
- Pin 2 (RxD), pin 3 (TxD), pin 5 (GND)
- Point-to-point connection
- Max. cable length: 15 m
- Maximum data transfer rate: 19200 Bit/s

#### RS485 interface

- 4 pole plug-in screw terminals
- Network topology: in-line
- Max. cable length: 1200 m
- Maximum data transfer rate: 19200 Bit/s

#### Notes

The PS416-ZBK-210 serial interface cable for connecting the serial interface with a PC must be ordered separately.

#### Documentation

For a detailed description, see manual AWB823-1279D/GB/F. This documentation is not supplied with the device. You can download it from our website:  
[www.moeller.net/support](http://www.moeller.net/support)



### Part no. overview

#### **DE4-NET-DP2**

PROFIBUS DP fieldbus module

#### Application

The plug-in DE4-NET-DP2 communication module is used for direct connection to the PROFIBUS DP fieldbus (DIN 19245 Part 1 and 3). It can be used with DM4 soft starters.

#### Function

The DE4-NET-DP2 module can be plugged in and removed during operation. It provides direct access to all parameters. The drive (slave) can be controlled and monitored via the PLC (master). Status and alarm messages are displayed.

#### Features

The DE4-NET-DP2 module receives its power from the basic device or from an external DC supply (+24 V, max. 60 mA) through two plug-in screw terminals.

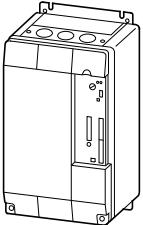
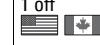
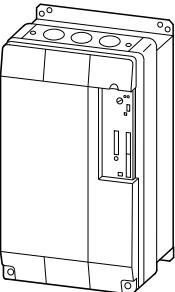
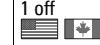
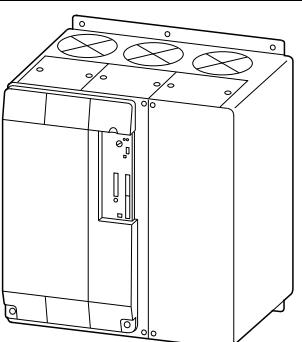
#### Model:

- 9-pole SUB-D plug
- Network topology: PROFIBUS-DP line
- Max. cable length: 1200 m at 93.7 kBaud, 25 m at 12000 Baud

#### Documentation

For a detailed description, see the documentation: AWB8240-1398-EN. This documentation is not supplied with the device. You can download it from our website: [www.moeller.net/support](http://www.moeller.net/support)

## Ordering

	Mains supply voltage (50/60 Hz) U <sub>LN</sub>	Rated operational current (AC 53)	Assigned motor rating 400 V, In-Line terminal type	400 V, Delta terminal type	Part no. Article no.	Price See price list	Std. pack
<b>Soft starters up to 37/55 kW at 400 V</b>							
	190-520	16	7	11	<b>DM4-340-7K5</b> 207897		1 off 
	190-520	23	11	15	<b>DM4-340-11K</b> 207898		
	190-520	30	15	22	<b>DM4-340-15K</b> 207899		
	190-520	44	22	37	<b>DM4-340-22K</b> 207900		
	190-520	59	30	55	<b>DM4-340-30K</b> 207901		
	190-520	72	37	55	<b>DM4-340-37K</b> 207902		
<b>Soft starters up to 75/132 kW at 400 V</b>							
	190-520	85	45	75	<b>DM4-340-45K</b> 207903		1 off 
	190-520	105	55	90	<b>DM4-340-55K</b> 207904		
	190-520	146	75	132	<b>DM4-340-75K</b> 207905		
<b>Soft starters up to 200/315 kW at 400 V</b>							
	190-520	174	90	160	<b>DM4-340-90K</b> 207906		1 off 
	190-520	202	110	160	<b>DM4-340-110K</b> 207907		
	190-520	242	132	200	<b>DM4-340-132K</b> 207908		
	190-520	300	160	250	<b>DM4-340-160K</b> 207909		
	190-520	370	200	315	<b>DM4-340-200K</b> 207910		
<b>Soft starters up to 500/900 kW at 400 V</b>							
	190-520	500	250	400	<b>DM4-340-250K</b> 207911		1 off 
	190-520	600	315	560	<b>DM4-340-315K</b> 207912		
	190-520	750	400	750	<b>DM4-340-400K</b> 207913		
	190-520	900	500	900	<b>DM4-340-500K</b> 207914		

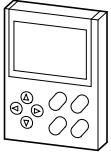
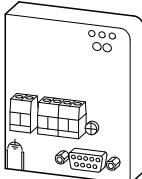
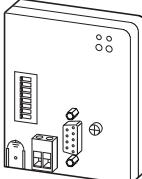
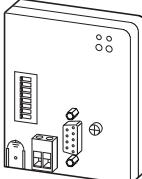
### Notes

#### Information relevant for export to North America

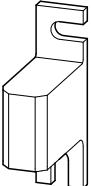
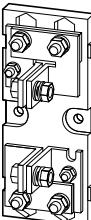


Assigned motor rating data applies for in-line/in-delta terminal type, tripping class 10.

Product Standards	IEC/EN 60947-4-2; UL 508; cUL 508 CE marking
UL File No.	E208760
UL CCN	NMFT
CSA File No.	UL report applies to both US and Canada
CSA Class No.	NMFT7
NA Certification	UL Listed, certified by UL for use in Canada
Suitable for	Branch circuits
Max. Voltage Rating	480 V
Degree of Protection	IP20; UL/CSA Type 1

	Description	For use with	Part no. Article no.	Price See price list	Std. pack
<b>Keypad</b>	 <p>Allows matching of all of the soft starter's parameters for any application and drive control through the keypad.            Connection to DM4 soft starters through simple plugging/pulling, also during operation.            With non-volatile memory for parameters; parameter sets can be transferred between soft starters for series applications.            Two-line plain text display.            Operating status signalling through status symbols.</p>	DM4	<b>DE4-KEY-2</b> 211291		1 off 
<b>RS 232C/RS 485 serial interface</b>	 <p>Module with RS 232C and RS 485 serial interfaces for direct connection to a PLC or a PC</p> <p>RS 232C: 9-pin SUB-D plug            RS 485: plug-in screw terminals            PS416-ZBK-210 serial interface cable required</p>	DM4	<b>DE4-COM-2X</b> 085028		1 off
	 <p>For connecting the programming PC to the CPU card via the RS232C interface</p>	DE4-COM-2X PS416-CPU-...	<b>PS416-ZBK-210</b> 051751		1 off
<b>PROFIBUS DP communication module</b>	 <p>Module for direct connection to the PROFIBUS DP fieldbus</p> <p>All parameters can be addressed and transferred.            Connection through 9-pin SUB-D plug</p>	DM4	<b>DE4-NET-DP2</b> 230240		1 off
<b>Information relevant for export to North America</b> 	<ul style="list-style-type: none"> <li>UL File No. E172143</li> <li>UL CCN NMMS</li> <li>CSA File No. UL report applies to both US and Canada</li> <li>CSA Class No. NMMS7</li> <li>NA Certification UL Listed, certified by UL for use in Canada</li> <li>Suitable for Branch circuits</li> <li>Degree of Protection IP20; UL/CSA Type 2</li> </ul>				

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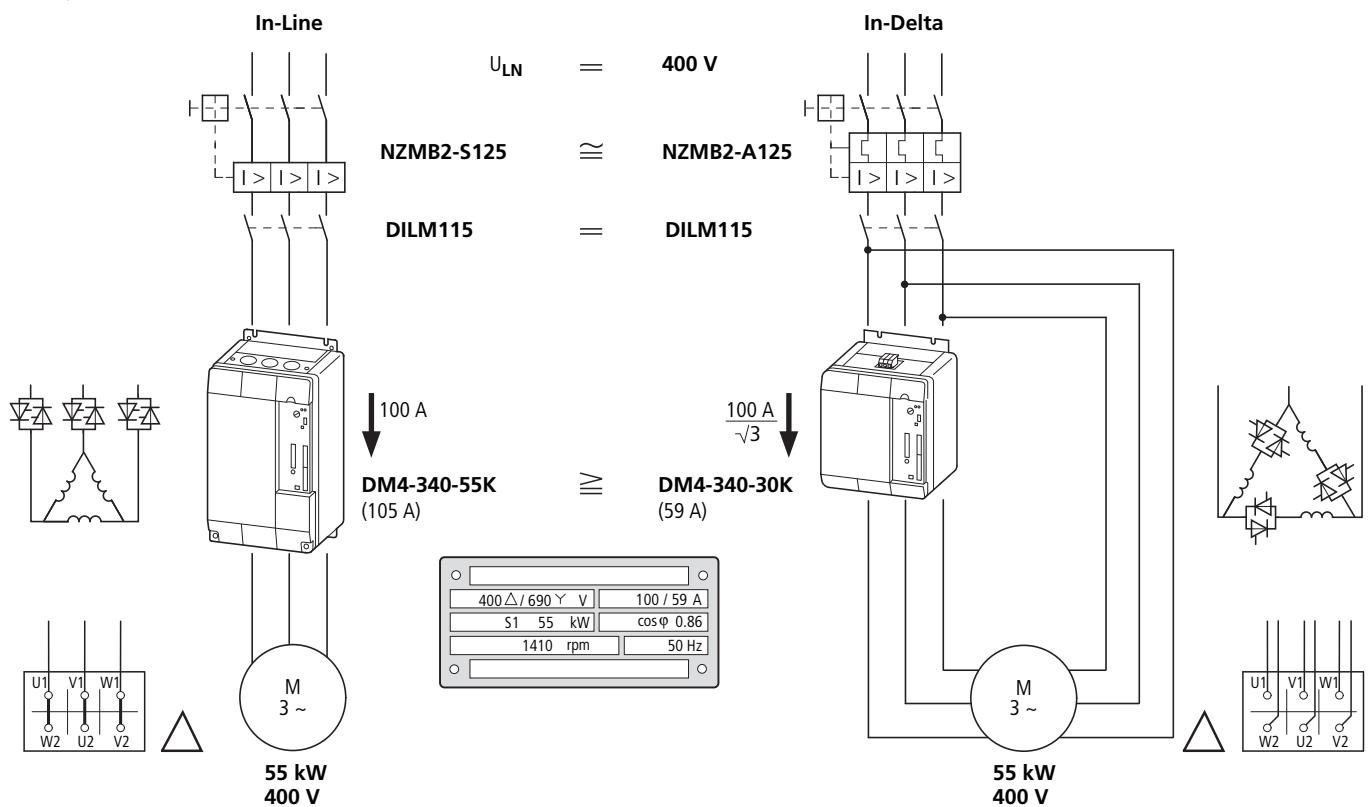
Rated operational current  A	Maximum power loss  P <sub>v</sub> W	Frame size/ inside micrometer  mm	For use with	Part no. Article no.	Price See price list	Std. pack	Notes
<b>Superfast semiconductor fuses</b>							
Fuse links							
	40	10	80	DM4-340-7K5	<b>20.282.20-40</b> 232085	6 off  	–
	80	18	80	DM4-340-11K DM4-340-15K	<b>20.282.20-80</b> 232086	6 off  	–
	125	24	80	DM4-340-22K DM4-340-30K	<b>20.282.20-125</b> 232087	6 off  	–
	200	44	80	DM4-340-37K DM4-340-45K	<b>20.610.32-200</b> 106475	3 off  	–
	350	61	80	DM4-340-55K DM4-340-75K	<b>20.610.32-350</b> 221161	2 off  	–
	450	70	80	DM4-340-90K DM4-340-110K	<b>20.610.32-450</b> 221162	2 off  	–
	500	72	80	DM4-340-132K DM4-340-160K	<b>20.610.32-500</b> 221163	2 off  	–
	630	80	80	DM4-340-200K	<b>20.610.32-630</b> 221164	3 off  	–
	900	120	80	DM4-340-250K DM4-340-315K	<b>20.630.32-900</b> 221165	2 off  	–
	1250	147	80	DM4-340-400K DM4-340-500K	<b>20.630.32-1250</b> 221166	2 off  	–
Fuse base for semiconductor fuses							
	–	–	80	20.282.20-... 20.189.20-...	<b>21.189.01</b> 232064	5 off  	–
	–	–	80	20.6xx.32-...	<b>21.313.02</b> 232076	2 off  	–

**Information relevant for export to North America**

Product Standards	UL 248-13 CE marking
UL File No.	E180276
UL CCN	JFHR2
CSA File No.	UL report applies to both US and Canada
CSA Class No.	JFHR8
NA Certification	UL Recognized, certified by UL for use in Canada
Max. Voltage Rating	660V

## Engineering

### In-line/in-delta connection



Soft starters are normally connected directly in series with the motor (so-called "in-line connection"). DM4 series soft starters also allow for operation in a so-called in-delta connection.

Advantages of an in-delta connection in comparison to an in-line connection:

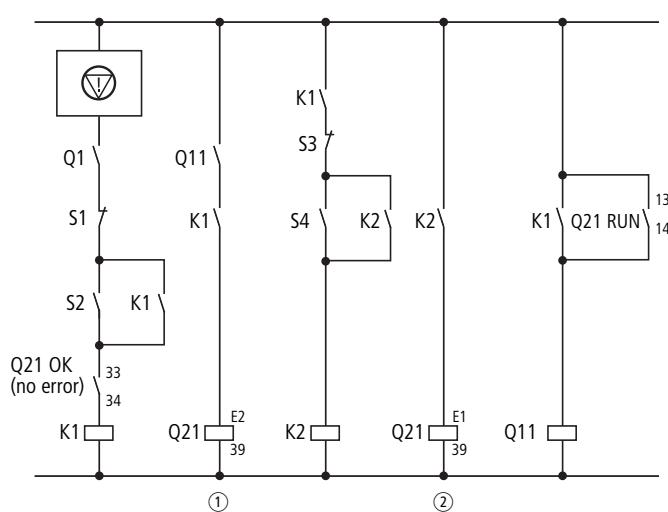
- In-delta connections are more cost-effective, since the soft starter only has to be designed for 58 percent ( $= 1/\sqrt{3}$ ) of the rated operational current.

Disadvantages of an in-delta connection in comparison to an in-line connection:

- The motor must be connected with six conductors, similar to the star-delta connection.
- The DM4 soft starter's overload protection is active only in one line, so that additional motor protection must be fitted in the parallel phase or in the supply cable.

## Soft starters with separate mains contactor

Actuation



= Emergency switching off

S1: Off (uncontrolled deceleration)

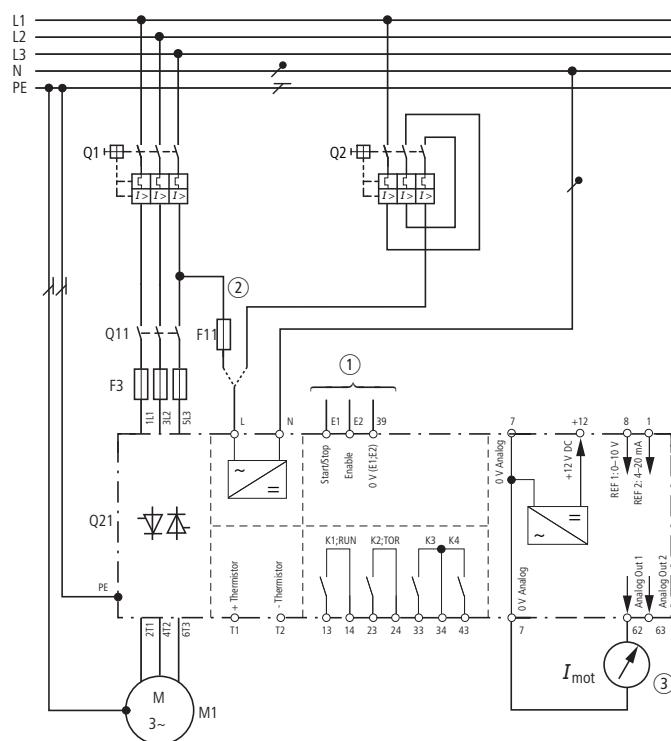
S2: On

S3: Soft stop (deceleration ramp)

S4: Soft start

① Enable

② Soft start/Soft stop

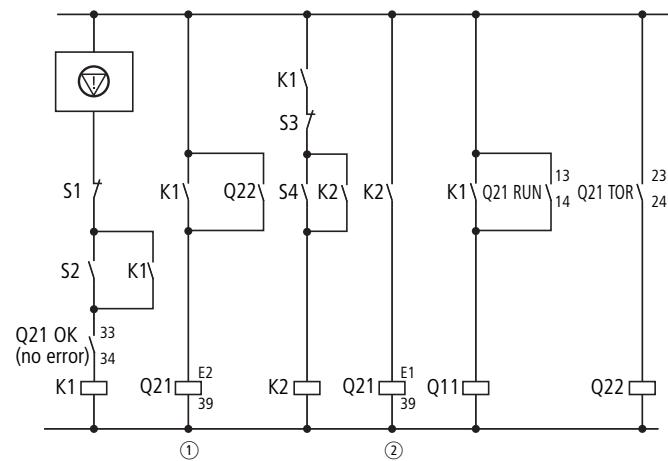


**Bypass circuit**

After the run-up (full mains voltage reached) the DM4 soft starter actuates the bypass contactor. The motor is then directly connected with the mains.

**Advantages:**

- The soft starter's power loss is reduced to the no-load power loss.
- The limit values of radio interference class "B" are maintained.

**Actuation**

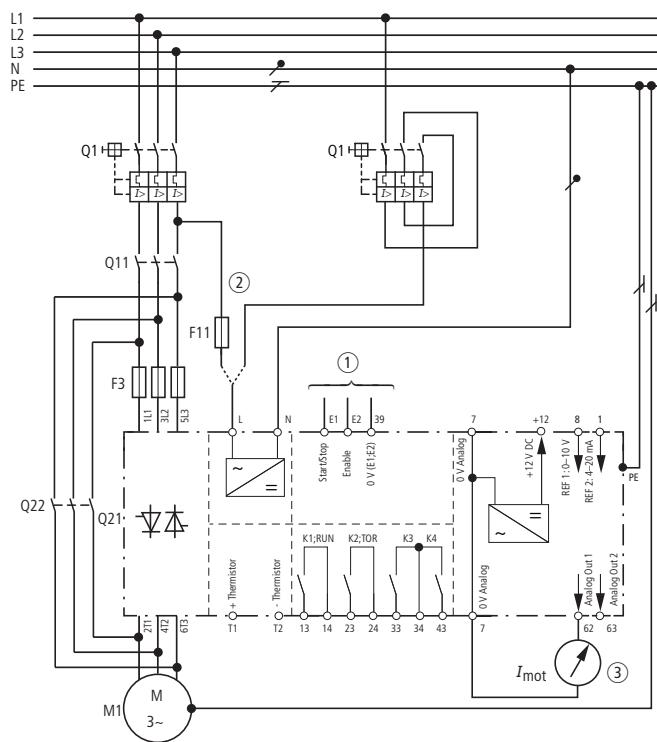
= Emergency switching off

S1: Off (uncontrolled deceleration)

S2: On

① Enable

② Soft start/Soft stop



① See actuation

② Control voltage through Q1 and F11 or through Q2

③ Motor current indication

E1: Start/stop

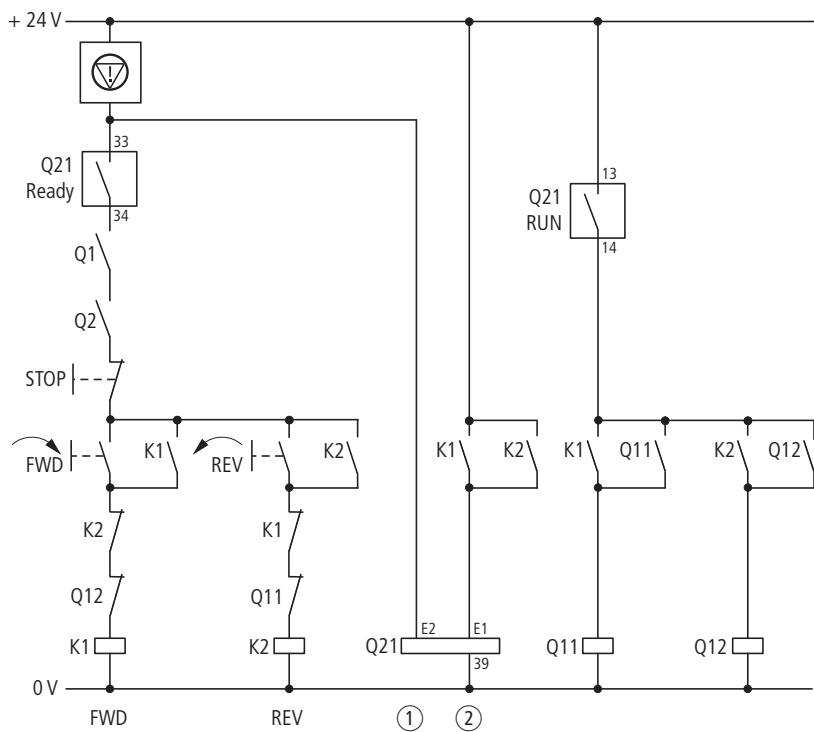
E2: Enable

T1: + Thermistor

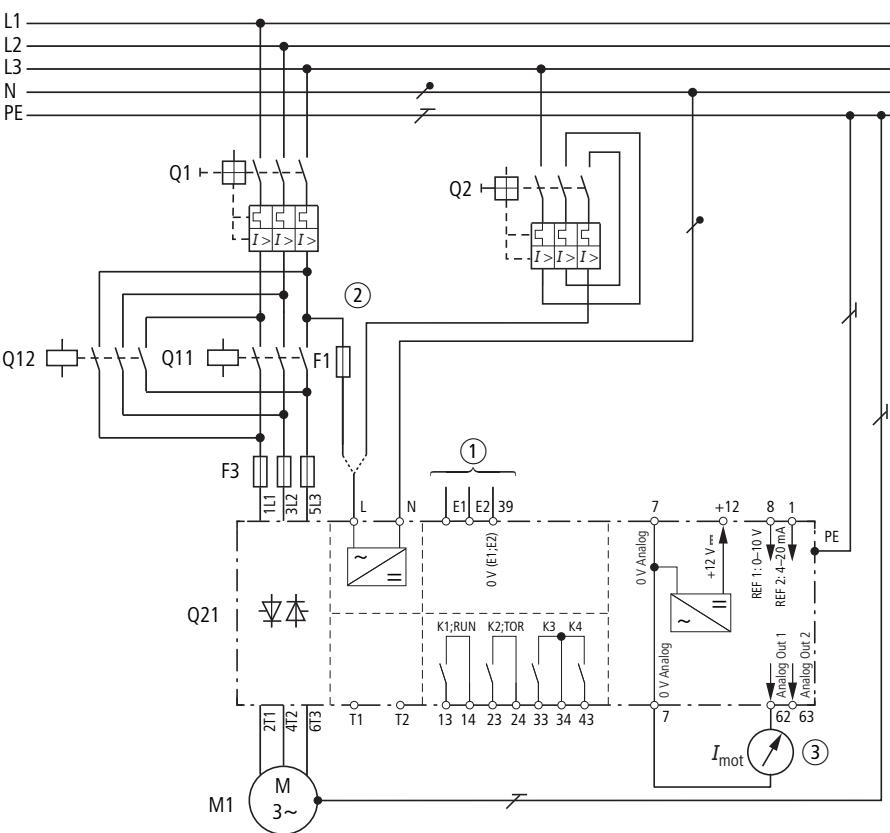
T2: - Thermistor

## Soft starters with reversing circuit

Actuation



- = Emergency switching off  
 S1: Off (uncontrolled deceleration)  
 S2: On  
 ① Enable  
 ② Soft start/Soft stop



- ① See actuation  
 ② Control voltage through Q1 and F11 or through Q2  
 ③ Motor current indication  
 E1: Start/stop  
 E2: Enable

## Engineering

Assigned motor rating at		Rated operational current <sup>2)</sup>			Part no. <sup>1)</sup> Soft starters	Soft starter function	Cable protection <sup>4)</sup>	Mains contactor (optional) <sup>4)</sup>	Overload relay <sup>5)7)</sup>
400 V kW	480 V HP	Device A	Motor A	Cable <sup>3)</sup> $I_e^2)$					
<b>Soft starter for three-phase mains connection, short start-up time,</b>									
<b>Tripping CLASS 10 (15 s, 3.5 x <math>I_e</math>)</b>									
"In-line" terminal type (upstream of load, standard)									
7.5	10	16	15.2	16	DM4-340-7K5	PKM0-16 (+ CL-PKZ0)	DILM17	ZB32-16 (+ZB32-XEZ)	
11	15	22	21.7	23	DM4-340-11K	PKM0-25 (+ CL-PKZ0)	DILM25	ZB32-24 (+ZB32-XEZ)	
15	20	30	29.3	30	DM4-340-15K	PKM0-32 (+ CL-PKZ0)	DILM32	ZB32-32 (+ZB32-XEZ)	
22	30	44	41	44	DM4-340-22K	PKZM4-50 (+ CL-PKZ0)	DILM50	ZB65-57 (+ZB65-XEZ)	
30	40	59	55	59	DM4-340-30K	PKZM4-63 (+ CL-PKZ0)	DILM65	ZB65-65 (+ZB65-XEZ)	
37	50	72	68	72	DM4-340-37K	NZMN1-S80	DILM80	ZB150-100/KK	
45	60	85	81	85	DM4-340-45K	NZMN1-S100	DILM95	ZB150-100/KK	
55	75	105	99	105	DM4-340-55K	NZMN2-S125	DILM115	ZB150-125/KK	
75	100	146	134	146	DM4-340-75K	NZMN2-S160	DILM150	ZB150-150/KK	
90	125	174	161	174	DM4-340-90K	NZMN2-S200	DILM185	Z5-220/FF6	
110	150	202	196	202	DM4-340-110K	NZMN2-ME220	DILM225	Z5-220/FF6	
132	200	242	231	242	DM4-340-132K	NZMN3-ME3506)	DILM250	ZW7-290	
160	250	300	279	300	DM4-340-160K	NZMN3-ME3506)	DILM300	ZW7-400	
200	300	370	349	370	DM4-340-200K	NZMN3-ME350/...-ME450 <sup>6)</sup>	DILM400	ZW7-400	
250	400	500	437	500	DM4-340-250K	NZMN3-ME450/...-ME550 <sup>6)</sup>	DILM500	ZW7-540	
315	500	600	544	600	DM4-340-315K	NZMN3-ME550/...-ME875 <sup>6)</sup>	DILM580/750 <sup>12)</sup>	ZW7-630	
400	600	750	683	750	DM4-340-400K	NZMN3-ME875	DILM750	ZEV (+ZEV-XSW-820)	
500	750	900	860	900	DM4-340-500K	NZMN3-ME875/...-ME1400 <sup>9)</sup>	DILM1000	–	
"In-Delta" terminal type (in series with each motor winding)									
11	15	16	21.7	21.7	DM4-340-7K5	PKM0-25 (+ CL-PKZ0)	DILM25	ZB32-16 (+EZ00)	
15	20	22	29.3	29.3	DM4-340-11K	PKM0-32 (+ CL-PKZ0)	DILM32	ZB32-24 (+EZ00)	
22	25	30	41	41	DM4-340-15K	PKM0-50 (+ CL-PKZ0)	DILM50	ZB32-32 (+EZ1)	
30	30	44	55	55	DM4-340-22K	PKM0-58 (+ CL-PKZ0)	DILM65	ZB65-57 (+EZ1)	
37	40	44	68	68	DM4-340-30K	NZMN1-S80	DILM80	ZB65-57 (+EZ1)	
45	50	59	81	81	DM4-340-45K	NZMN1-S100	DILM95	ZB65-65 (+EZ1)	
55	60	59	99	99	DM4-340-55K	NZMN1-S100	DILM115	ZB65-65 (+EZ1)	
75	75	85	134	134	DM4-340-45K	NZMN2-S160	DILM150	ZB150-100/KK	
90	100	105	161	161	DM4-340-55K	NZMN2-S200 <sup>6)</sup>	DILM185	ZB150-125/KK	
110	125	146	196	196	DM4-340-75K	NZMN2-ME220 <sup>6)</sup>	DILM225	ZB150-150/KK	
132	200	146	231	231	DM4-340-90K	NZMN3-ME350 <sup>6)</sup>	DILM250	ZB150-150/KK	
160	250	174	279	279	DM4-340-132K	NZMN3-ME350 <sup>6)</sup>	DILM300	Z5-220/FF6	
200	300	242	349	349	DM4-340-160K	NZMN3-ME350 <sup>6)</sup>	DILM400	ZW7-290	
250	400	300	437	437	DM4-340-200K	NZMN3-ME450 <sup>6)</sup>	DILM500	ZW7-400	
315	500	370	544	544	DM4-340-250K	NZMN3-ME550 <sup>6)</sup>	DILM580	ZW7-400	
400	600	500	683	683	DM4-340-315K	NZMN4-ME875 <sup>6)</sup>	DILM750	ZW7-540	
500	750	600	860	860	DM4-340-400K	NZMN4-ME875 <sup>6)</sup>	DILM1000	ZW7-630	
560		600	960	960		NZMN4-ME1400 <sup>6)</sup>	DILM1000	ZW7-630	
750		750	1280	1280	DM4-340-400K	NZMN4-ME1400(+NZM4-XR...) <sup>6)</sup>		ZEV (+ZEV-XSW-820)	
900		900	1540	1540	DM4-340-500K	IZMB2-U2000 <sup>8)</sup>		–	

- Notes**
- <sup>1)</sup> At a different operating cycle, the r.m.s. current changes so that a higher-rated device may have to be used. The switching and protective elements are always dimensioned for the following operating cycles (no bypass for any operating cycle):
    - Devices DM4-340-7K5 to DM4-340-90K: each 10 switching operations per hour, continuous operation.
    - Devices DM4-340-110K and DM4-340-132K: each 10 switching operations per hour with at least 3 minutes no-load pause before each start.
    - Devices from DM4-340-160K: each 3 switching operations per hour with at least 8 minutes no-load pause before each start. For all other switching cycles or when a bypass is used, the effective rating changes and a different device is therefore required.
    - The rated operational current (device) must be greater than the motor current (in-line operation) indicated on the motor's nameplate or motor current/ $\sqrt{3}$  (delta operation).
  - <sup>2)</sup> Rated operational current relative to the specified load cycle.
  - <sup>3)</sup> Used to specify the current for which the supply cable must be dimensioned with the given operation and motor current. For higher motor currents and for other operations (operating frequency, overcurrent, overcurrent time, duty factor), the current value changes and must be modified accordingly.

Bypass contactor (optional) <sup>10)</sup>	Circuit-breakers Controller supply	Semiconductor fuse (optional, in addition to the protective devices for type "1" coordination, required for type "2" coordination)	Fuses	Fuse holders
DILM7	PKZM0-0,16	3 x 20.282.20-40	3 x 21.189.01	
DILM7	PKZM0-0,16	3 x 20.282.20-80	3 x 21.189.01	
DILM17	PKZM0-0,16	3 x 20.282.20-80	3 x 21.189.01	
DILM25	PKZM0-0,16	3 x 20.282.20-125	3 x 21.189.01	
DILM40	PKZM0-0,16	3 x 20.282.20-125	3 x 21.189.01	
DILM65	PKZM0-0,16	3 x 20.189.20-200	3 x 21.189.01	
DILM65	PKZM0-0,16	3 x 20.189.20-200	3 x 21.189.01	
DILM95	PKZM0-0,16	3 x 20.610.32-350	3 x 21.313.02	
DILM150	PKZM0-0,16	3 x 20.610.32-350	3 x 21.313.02	
DILM150	PKZM0-0,16	3 x 20.610.32-450	3 x 21.313.02	
DILM185	PKZM0-0,16	3 x 20.610.32-450	3 x 21.313.02	
DILM185	PKZM0-0,16	3 x 20.610.32-500	3 x 21.313.02	
DILM185	PKZM0-0,16	3 x 20.610.32-500	3 x 21.313.02	
DILM225	PKZM0-0,16	3 x 20.610.32-630	3 x 21.313.02	
DILM400	PKZM0-1,6	3 x 20.630.32-900	3 x 21.313.02	
DILM400	PKZM0-1,6	3 x 20.630.32-900	3 x 21.313.02	
DILM500	PKZM0-1,6	3 x 20.630.32-1250	3 x 21.313.02	
DILM580	PKZM0-1,6	3 x 20.630.32-1250	3 x 21.313.02	
DILM7	PKZM0-0,16	3 x 20.282.20-40	3 x 21.189.01	
DILM7	PKZM0-0,16	3 x 20.282.20-80	3 x 21.189.01	
DILM17	PKZM0-0,16	3 x 20.282.20-80	3 x 21.189.01	
DILM25	PKZM0-0,16	3 x 20.282.20-125	3 x 21.189.01	
DILM25	PKZM0-0,16	3 x 20.282.20-125	3 x 21.189.01	
DILM40	PKZM0-0,16	3 x 20.282.20-125	3 x 21.189.01	
DILM65	PKZM0-0,16	3 x 20.189.20-200	3 x 21.189.01	
DILM95	PKZM0-0,16	3 x 20.610.32-350	3 x 21.313.02	
DILM150	PKZM0-0,16	3 x 20.610.32-350	3 x 21.313.02	
DILM150	PKZM0-0,16	3 x 20.610.32-450	3 x 21.313.0	

Assigned motor rating at		Rated operational current <sup>2)</sup>		Part no. <sup>1)</sup> Soft starters	Soft starter function			
400 V kW	480 V HP	Device I <sub>e</sub>	Motor I <sub>e</sub>	Cable <sup>3)</sup> I <sub>e</sub> <sup>2)</sup>	Cable protection	Mains contactor (optional) <sup>4)</sup>	Overload relay <sup>5)7)</sup>	
<b>Soft starters for three-phase mains connection, long start-up time</b>								
<b>Tripping class CLASS 10 (15 s, 3.5 x I<sub>e</sub>)</b>								
"In-line" terminal type (upstream of load, standard)								
7.5	10	22	15.2	21	DM4-340-11K	PKM0-25 (+ CL-PKZ0)	DILM17	ZB32-16 (+ZB32-XEZ)
11	15	30	21.7	31	DM4-340-15K	PKM0-32 (+ CL-PKZ0)	DILM25	ZB32-24 (+ZB32-XEZ)
15	20	44	29.3	41	DM4-340-22K	PKZM4-58 (+ CL-PKZ0)	DILM32	ZB32-32 (+ZB32-XEZ)
22	30	59	41	58	DM4-340-30K	PKZM4-58 (+ CL-PKZ0)	DILM50	ZB65-57 (+ZB65-XEZ)
30	40	72	55	78	DM4-340-37K	NZMN1-ME90 <sup>6)</sup>	DILM65	ZB65-65 (+ZB65-XEZ)
37	50	85	68	96	DM4-340-45K	NZMN1-ME90 <sup>6)</sup>	DILM80	ZEV + ZEV-XSW-145
45	60	105	81	114	DM4-340-55K	NZMN1-ME90 <sup>6)</sup>	DILM95	ZEV + ZEV-XSW-145
55	75	146	99	140	DM4-340-75K	NZMN2-ME140 <sup>6)</sup>	DILM115	ZEV + ZEV-XSW-145
75	100	174	134	189	DM4-340-90K	NZMN2-ME140 <sup>6)</sup>	DILM150	ZEV + ZEV-XSW-145
90	125	202	161	227	DM4-340-110K	NZMN2-ME220 <sup>6)</sup>	DILM185	ZEV + ZEV-XSW-820
110	150	242	196	276	DM4-340-132K	NZMN2-ME220 <sup>6)</sup>	DILM225	ZEV + ZEV-XSW-820
132	200	300	231	326	DM4-340-160K	NZMN3-ME350 <sup>6)</sup>	DILM250	ZEV + ZEV-XSW-820
160	250	370	279	393	DM4-340-200K	NZMN3-ME350 <sup>6)</sup>	DILM300	ZEV + ZEV-XSW-820
200	300	500	349	492	DM4-340-250K	NZMN3-ME350 <sup>6)</sup>	DILM400	ZEV + ZEV-XSW-820
250	400	600	437	616	DM4-340-315K	NZMN3-ME450 <sup>6)</sup>	DILM500	ZEV + ZEV-XSW-820
315	500	750	544	767	DM4-340-400K	NZMN3-ME550 <sup>6)</sup>	DILM580	ZEV + ZEV-XSW-820
400	600	900	683	963	DM4-340-500K	NZMN3-ME875 <sup>6)</sup>	DILM750	ZEV + ZEV-XSW-820
"In-Delta" terminal type (in series with each motor winding)								
11	15	16	21.7	31	DM4-340-7K5	PKM0-32 (+ CL-PKZ0)	DILM25	ZEV + ZEV-XSW-25
15	20	30	29.3	41	DM4-340-15K	PKZM4-58 (+ CL-PKZ0)	DILM32	ZEV + ZEV-XSW-65
22	25	44	41	58	DM4-340-22K	PKZM4-58 (+ CL-PKZ0)	DILM50	ZEV + ZEV-XSW-65
30	30	59	55	78	DM4-340-30K	NZMN1-ME90 <sup>6)</sup>	DILM65	ZEV + ZEV-XSW-65
37	40	59	68	96	DM4-340-37K	NZMN1-ME90 <sup>6)</sup>	DILM80	ZEV + ZEV-XSW-145
45	50	72	81	114	DM4-340-45K	NZMN1-ME90 <sup>6)</sup>	DILM95	ZEV + ZEV-XSW-145
55	60	85	99	140	DM4-340-55K	NZMN2-ME140 <sup>6)</sup>	DILM115	ZEV + ZEV-XSW-145
75	75	105	134	189	DM4-340-75K	NZMN2-ME140 <sup>6)</sup>	DILM150	ZEV + ZEV-XSW-145
90	100	146	161	227	DM4-340-90K	NZMN2-ME220 <sup>6)</sup>	DILM185	ZEV + ZEV-XSW-820
110	125	174	196	276	DM4-340-110K	NZMN2-ME220 <sup>6)</sup>	DILM225	ZEV + ZEV-XSW-820
132	200	174	231	326	DM4-340-132K	NZMN3-ME350 <sup>6)</sup>	DILM250	ZEV + ZEV-XSW-820
160	250	202	279	393	DM4-340-160K	NZMN3-ME350 <sup>6)</sup>	DILM300	ZEV + ZEV-XSW-820
200	300	300	349	492	DM4-340-200K	NZMN3-ME350 <sup>6)</sup>	DILM400	ZEV + ZEV-XSW-820
250	400	370	437	616	DM4-340-250K	NZMN3-ME450 <sup>6)</sup>	DILM500	ZEV + ZEV-XSW-820
315	500	500	544	767	DM4-340-250K	NZMN3-ME550 <sup>6)</sup>	DILM580	ZEV + ZEV-XSW-820
400	600	600	683	963	DM4-340-315K	NZMN3-ME875 <sup>6)</sup>	DILM750	ZEV + ZEV-XSW-820
500	750	750	860	1213	DM4-340-400K	NZMN3-ME875 <sup>6)</sup>	DILM1000	ZEV + ZEV-XSW-820
560	900	900	960	1354	DM4-340-500K	NZMN4-ME1400 <sup>6)</sup>	DILM1000	ZEV + ZEV-XSW-820

**Notes**

<sup>1)</sup> At a different operating cycle, the r.m.s. current changes so that a higher-rated device may have to be used.  
The switching and protective elements are always dimensioned for the following operating cycles (no bypass for any operating cycle):

- Devices DM4-340-7K5 to DM4-340-90K: each 10 switching operations per hour, continuous operation.
- Devices DM4-340-110K and DM4-340-132K: each 10 switching operations per hour with at least 3 minutes no-load pause before each start.
- Devices from DM4-340-160K: each 3 switching operations per hour with at least 8 minutes no-load pause before each start. For all other switching cycles or when a bypass is used, the effective rating changes and a different device is therefore required.
- The rated operational current (device) must be greater than the motor current (in-line operation) indicated on the motor's nameplate ("in-line" operation) or motor current/ $\sqrt{3}$  (delta operation).

<sup>2)</sup> Rated operational current relative to the specified load cycle

<sup>3)</sup> Used to specify the current for which the supply cable must be dimensioned with the given operation and motor current. For higher motor currents and for other operations (operating frequency, overcurrent, overcurrent time, duty factor), the current value changes and must be modified accordingly.

Bypass contactor (optional) <sup>10)</sup>	Circuit-breakers Controller supply	Semiconductor fuse (optional, in addition to the protective devices for type "1" coordination, required for type "2" coordination)	
		Fuses	Fuse holders
DILM7	PKZM0-0,16	3 x 20.282.20-80	3 x 21.189.01
DILM17	PKZM0-0,16	3 x 20.282.20-80	3 x 21.189.01
DILM25	PKZM0-0,16	3 x 20.282.20-125	3 x 21.189.01
DILM40	PKZM0-0,16	3 x 20.282.20-125	3 x 21.189.01
DILM65	PKZM0-0,16	3 x 20.189.20-200	3 x 21.189.01
DILM65	PKZM0-0,16	3 x 20.189.20-200	3 x 21.189.01
DILM95	PKZM0-0,16	3 x 20.610.32-350	3 x 21.313.02
DILM115	PKZM0-0,16	3 x 20.610.32-350	3 x 21.313.02
DILM150	PKZM0-0,16	3 x 20.610.32-450	3 x 21.313.02
DILM185	PKZM0-0,16	3 x 20.610.32-450	3 x 21.313.02
DILM185	PKZM0-0,16	3 x 20.610.32-500	3 x 21.313.02
DILM185	PKZM0-0,16	3 x 20.610.32-500	3 x 21.313.02
DILM225	PKZM0-0,16	3 x 20.610.32-630	3 x 21.313.02
DILM400	PKZM0-1,6	3 x 20.630.32-900	3 x 21.313.02
DILM400	PKZM0-1,6	3 x 20.630.32-900	3 x 21.313.02
DILM500	PKZM0-1,6	3 x 20.630.32-1250	3 x 21.313.02
DILM580	PKZM0-1,6	3 x 20.630.32-1250	3 x 21.313.02

<sup>4)</sup> In the case of motors with the same rating but with a higher current than the one specified, a switch/contactor with greater specifications must be used if necessary. The motor current is decisive in this case.

<sup>5)</sup> If the soft starter remains continually live, it can also act as overload relay.

For delta connection, set overload relay to the value motor current/ $\sqrt{3}$ .

<sup>6)</sup> Overload trip block set to  $t_r = \infty$

<sup>7)</sup> In delta connection, the overload relay is connected in series with the motor winding (set to value motor current/ $\sqrt{3}$ ).

<sup>8)</sup> To use IZM as "contactor", accessories are required I (see chapter 5). In that case, the recommended circuits may not apply since different contacts may have to be assigned depending on the selected accessories.

<sup>9)</sup> The bypass is dimensioned according to AC-1. If the bypass has to be opened immediately in the event of an emergency stop, it must be dimensioned according to AC-3.

<sup>10)</sup> In this case, the contactors in the "Mains contactor" column must be used.

	DM4-340-7K5	DM4-340-11K	DM4-340-15K	DM4-340-22K		
<b>General</b>						
Standards	IEC/EN 60947-4-2					
Approvals	UL, cUL					
Climatic proofing	Damp heat, constant, according to IEC 60068-2-78; Damp heat, cyclic, according to IEC 60068-2-30					
Ambient temperature	0 - +40, to 60 with a reduction of $I_e$ of 2 % per °C					
Ambient temperature storage	°C	-25 - 60	-25 - 60	-25 - 60		
Installation altitude	m	0 - 1000, to 2000 m with a current reduction of 1 % per 100 m				
Mounting position	Vertical	Vertical	Vertical	Vertical		
Protection type	IP20	IP20	IP20	IP20		
Protection against direct contact	Finger- and back-of-hand proof					
Pollution degree	2	2	2	2		
Power loss of rated operational current $I_e$	W	50	63	91	120	
Dimensions (W x H x D)	mm	222 x 290 x 195	222 x 290 x 195	222 x 290 x 195	222 x 290 x 195	
Weight	kg	6.7	6.7	6.7	6.7	
<b>Main contacts</b>						
Rated operating voltage	U <sub>e</sub>	V AC	230 - 460	230 - 460	230 - 460	230 - 460
Rated insulation voltage	U <sub>i</sub>	V AC	460	460	460	460
Mains frequency	Hz	50/60	50/60	50/60	50/60	50/60
Control section power supply	U <sub>c</sub>	V AC	110/230	110/230	110/230	110/230
Rated operational current						
Motor load (AC-53)	$I_e$	A	16	23	30	44
Assigned motor rating (standard connection)						
230 V	P	kW	4	5.5	7.5	11
400V	P	kW	7.5	11	15	22
480 V	P	HP	10	15	20	30
Phase current						
In-delta terminal type		A	27	39	51	76
Assigned motor rating (in-delta terminal type)						
230 V		kW	7.5	11	15	22
400 V		kW	11	15	22	37
480 V		HP	20	25	30	50
Overload cycle to IEC/EN 60947-4-2						
AC-53a (without bypass)			16 A: AC-53a: 3-35: 99-10	23 A: AC-53a: 3-35: 99-10	30 A: AC-53a: 3-35: 99-10	44 A: AC-53a: 3-35: 99-10
Short-circuit rating						
Type "1" of coordination			PKZM0-16	PKZM0-25	PKZ2/ZM-32	NZM7-63N
Type "2" of coordination additionally			20.282.20-40	20.282.20-80	20.282.20-80	20.282.20-125

DM4-340-30K	DM4-340-37K	DM4-340-45K	DM4-340-55K	DM4-340-75K	DM4-340-90K
IEC/EN 60947-4-2					
UL, cUL	UL, cUL	UL, cUL	UL, cUL	UL, cUL	UL, cUL
Damp heat, constant, according to IEC 60068-2-78; Damp heat, cyclic, according to IEC 60068-2-30					
0 - +40, to 60 with a reduction of $I_e$ of 2 % per °C					
-25 - 60	-25 - 60	-25 - 60	-25 - 60	-25 - 60	-25 - 60
0 - 1000, to 2000 m with a current reduction of 1 % per 100 m					
Vertical	Vertical	Vertical	Vertical	Vertical	Vertical
IP20	IP20	IP20	IP20	IP20	IP20
Finger- and back-of-hand proof					
2	2	2	2	2	2
152	190	227	276	380	452
222 x 290 x 195	222 x 290 x 195	222 x 420 x 195	222 x 420 x 195	222 x 420 x 195	520 x 338 x 248
6.7	6.7	15	15	15	15.7
230 - 460	230 - 460	230 - 460	230 - 460	230 - 460	230 - 460
460	460	460	460	460	460
50/60	50/60	50/60	50/60	50/60	50/60
110/230	110/230	110/230	110/230	110/230	110/230
59	72	85	105	146	174
15	18.5	22	30	37	45
30	37	45	55	75	90
40	50	60	75	100	125
102	124	147	181	252	301
30	37	45	55	75	90
55	55	75	90	132	160
75	100	100	150	200	250
59 A: AC-53a: 3-35: 99-10	72 A: AC-53a: 3-35: 99-10	85 A: AC-53a: 3-35: 99-10	105 A: AC-53a: 3-35: 99-10	146 A: AC-53a: 3-35: 99-10	174 A: AC-53a: 3-35: 99-10
NZM7-63N	NZM7-80N	NZM7-100N	NZM7-100N	NZM7-160N	NZM7-200N
20.282.20-125	20.189.20-200	20.189.20-200	20.610.32-350	20.610.32-350	20.610.32-450

	DM4-340-7K5	DM4-340-11K	DM4-340-15K	DM4-340-22K
<b>Terminal capacity</b>				
Power cables				
Connection	–	–	–	–
Solid	mm <sup>2</sup>	1 x (1.5 - 16) 2 x (1 - 4)	1 x (1.5 - 16) 2 x (1 - 4)	1 x (1.5 - 16) 2 x (1 - 4)
Flexible with ferrule	mm <sup>2</sup>	1 x (1 - 16) 2 x (1 - 4)	1 x (1 - 16) 2 x (1 - 4)	1 x (1 - 16) 2 x (1 - 4)
Flexible with cable lug	mm <sup>2</sup>	–	–	–
Stranded	mm <sup>2</sup>	1 x (2.5 - 25) 2 x (2.5 - 4)	1 x (2.5 - 25) 2 x (2.5 - 4)	1 x (2.5 - 25) 2 x (2.5 - 4)
Stranded with cable lug	mm <sup>2</sup>	–	–	–
Solid or stranded	AWG	12 - 4	12 - 4	12 - 4
Flat conductor	Number of layers x width x thickness	mm	–	–
Busbar	Width	mm	–	–
Tightening torque	Nm	2	2	2
Screwdriver (PZ: Pozidriv)	mm	0.8 x 4	0.8 x 4	0.8 x 4
Control cables				
Solid	mm <sup>2</sup>	1 x (0.75 - 2.5)	1 x (0.75 - 2.5)	1 x (0.75 - 2.5)
Flexible with ferrule	mm <sup>2</sup>	1 x (0.75 - 2.5)	1 x (0.75 - 2.5)	1 x (0.75 - 2.5)
Stranded	mm <sup>2</sup>	1 x (0.75 - 2.5)	1 x (0.75 - 2.5)	1 x (0.75 - 2.5)
Solid or stranded	AWG	22 - 12	22 - 12	22 - 12
Tightening torque	Nm	0.5	0.5	0.5
Screwdriver	mm	0.6 x 3.5	0.6 x 3.5	0.6 x 3.5
<b>Control circuit</b>				
Current consumption				
Digital inputs				
24 V DC	mA	0.45	0.45	0.45
230 V AC	mA	4.5	4.5	4.5
Analog inputs				
0 - 10 V	mA	1	1	1
Pick-up voltage				
DC operated	V DC	24 - 230	24 - 230	24 - 230
AC operated	V AC	24 - 230	24 - 230	24 - 230
Drop-out voltage				
DC operated	V DC	0 - 3	0 - 3	0 - 3
AC operated	V AC	0 - 3	0 - 3	0 - 3
Programmable relay outputs				
Quantity		4	4	4
Max. voltage	V AC	250	250	250
Max. current AC-11	A	3	3	3
Programmable analog outputs				
Quantity		2	2	2
Voltage range	V DC	0 - 10	0 - 10	0 - 10
Current carrying capacity	mA	10	10	10
Programmable analog inputs				
Ref 1	V DC	0 - 10	0 - 10	0 - 10
Ref 2	mA	4 - 20	4 - 20	4 - 20
<b>Soft start function</b>				
Ramp times				
Acceleration time	s	1 - 255	1 - 255	1 - 255
Deceleration time	s	0 - 255	0 - 255	0 - 255
Start voltage	%	10 - 60	10 - 60	10 - 60
Voltage reduction at stop	%	0 - 100	0 - 100	0 - 100
Kick-start				
Voltage	%	60 - 90	60 - 90	60 - 90
Duration		50 Hz	100 - 400	100 - 400
	ms	60 Hz	166 - 664	166 - 664
Current limitation			(0.5 - 8) x I <sub>e</sub>	(0.5 - 8) x I <sub>e</sub>

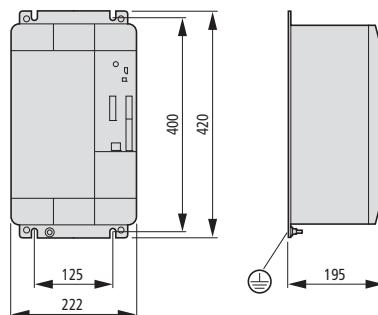
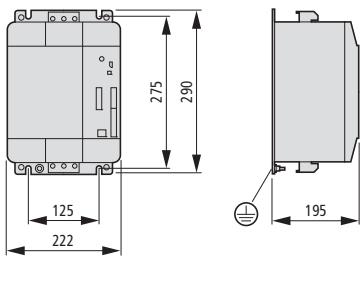
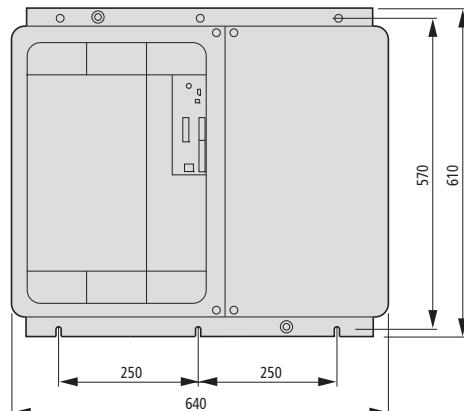
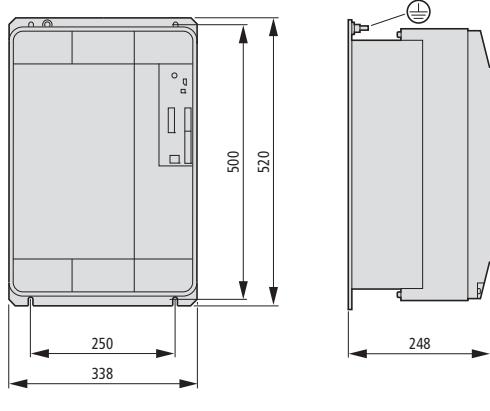
DM4-340-30K	DM4-340-37K	DM4-340-45K	DM4-340-55K	DM4-340-75K	DM4-340-90K
<b>M8 bolt for cable lug</b>					
–	–	–	–	–	–
1 x (4 - 35) 2 x (4 - 10)	1 x (4 - 35) 2 x (4 - 10)	–	–	–	–
1 x (6 - 35) 2 x (6 - 10)	1 x (6 - 35) 2 x (6 - 10)	–	–	–	–
–	35 - 95	35 - 95	35 - 95	35 - 95	35 - 95
1 x (10 - 50) 2 x 10	1 x (10 - 50) 2 x 10	–	–	–	–
–	50 - 120	50 - 120	50 - 120	50 - 120	50 - 120
10 - 1	10 - 1	1 - 0 250 MCM			
–	6 x 16 x 0.8	6 x 16 x 0.8	6 x 16 x 0.8	6 x 16 x 0.8	2 x (6 x 16 x 0.8)
–	–	–	–	–	2 x (20 x 6)
3	3	12	12	12	12
1.2 x 6.5	1.2 x 6.5	0.6 x 3.5	0.6 x 3.5	0.6 x 3.5	0.6 x 3.5
1 x (0.75 - 2.5)	1 x (0.75 - 2.5)	1 x (0.75 - 2.5)	1 x (0.75 - 2.5)	1 x (0.75 - 2.5)	1 x (0.75 - 2.5)
1 x (0.75 - 2.5)	1 x (0.75 - 2.5)	1 x (0.75 - 2.5)	1 x (0.75 - 2.5)	1 x (0.75 - 2.5)	1 x (0.75 - 2.5)
1 x (0.75 - 2.5)	1 x (0.75 - 2.5)	1 x (0.75 - 2.5)	1 x (0.75 - 2.5)	1 x (0.75 - 2.5)	1 x (0.75 - 2.5)
22 - 12	22 - 12	22 - 12	22 - 12	22 - 12	22 - 12
0.5	0.5	0.5	0.5	0.5	0.5
0.6 x 3.5	0.6 x 3.5	0.6 x 3.5	0.6 x 3.5	0.6 x 3.5	0.6 x 3.5
0.45	0.45	0.45	0.45	0.45	0.45
4.5	4.5	4.5	4.5	4.5	4.5
1	1	1	1	1	1
24 - 230	24 - 230	24 - 230	24 - 230	24 - 230	24 - 230
24 - 230	24 - 230	24 - 230	24 - 230	24 - 230	24 - 230
0 - 3	0 - 3	0 - 3	0 - 3	0 - 3	0 - 3
0 - 3	0 - 3	0 - 3	0 - 3	0 - 3	0 - 3
4	4	4	4	4	4
250	250	250	250	250	250
3	3	3	3	3	3
2	2	2	2	2	2
0 - 10	0 - 10	0 - 10	0 - 10	0 - 10	0 - 10
10	10	10	10	10	10
0 - 10	0 - 10	0 - 10	0 - 10	0 - 10	0 - 10
4 - 20	4 - 20	4 - 20	4 - 20	4 - 20	4 - 20
1 - 255	1 - 255	1 - 255	1 - 255	1 - 255	1 - 255
0 - 255	0 - 255	0 - 255	0 - 255	0 - 255	0 - 255
10 - 60	10 - 60	10 - 60	10 - 60	10 - 60	10 - 60
0 - 100	0 - 100	0 - 100	0 - 100	0 - 100	0 - 100
60 - 90	60 - 90	60 - 90	60 - 90	60 - 90	60 - 90
100 - 400	100 - 400	100 - 400	100 - 400	100 - 400	100 - 400
166 - 664	166 - 664	166 - 664	166 - 664	166 - 664	166 - 664
(0.5 - 8) x I <sub>e</sub>	(0.5 - 8) x I <sub>e</sub>	(0.5 - 8) x I <sub>e</sub>	(0.5 - 8) x I <sub>e</sub>	(0.5 - 8) x I <sub>e</sub>	(0.5 - 8) x I <sub>e</sub>

	DM4-340-110K	DM4-340-132K	DM4-340-160K
<b>General</b>			
Standards	IEC/EN 60947-4-2		
Approvals	UL, cUL	UL, cUL	UL, cUL
Climatic proofing	Damp heat, constant, according to IEC 60068-2-78; Damp heat, cyclic, according to IEC 60068-2-30		
Ambient temperature	°C 0 - +40, to 60 with a reduction of $I_e$ of 2 % per °C		
Ambient temperature storage	°C -25 - 60	-25 - 60	-25 - 60
Installation altitude	m 0 - 1000, to 2000 m with a current consumption of 1% per 100 m		
Mounting position	Vertical	Vertical	Vertical
Protection type	IP20	IP20	IP20
Protection against direct contact	Finger- and back-of-hand proof		
Pollution degree	2	2	2
Power loss at rated operational current $I_e$	W 545	662	795
Dimensions (W x H x D)	mm 338 x 520 x 248	338 x 520 x 248	338 x 520 x 248
Weight	kg 15.7	22	22
<b>Main contacts</b>			
Rated operating voltage	$U_e$ V AC 230 - 460	230 - 460	230 - 460
Rated insulation voltage	$U_i$ V AC 460	460	460
Mains frequency	Hz 50/60	50/60	50/60
Control section power supply	$U_c$ V AC 110/230	110/230	110/230
Rated operational current			
Motor load (AC-53)	$I_e$ A 202	242	300
Assigned motor rating (standard connection)			
230 V	P kW 55	75	90
400V	P kW 110	132	160
480 V	P HP 150	200	250
Phase current			
In-delta terminal type	A 349	419	519
Assigned motor rating (in-delta terminal type)			
230 V	kW 110	132	160
400 V	kW 160	200	250
480 V	HP 250	350	400
Overload cycle to IEC/EN 60947-4-2			
AC-53a (without bypass)	202 A: AC-53a: 3-35: 60-10	242 A: AC-53a: 3-35: 60-10	300 A: AC-53a: 3-35: 60-3
Short-circuit rating			
Type "1" of coordination	NZM7-200N	NZM7-250N	NZM10-400N/ZM-400
Type "2" of coordination additionally	20.610.32-450	20.610.32-500	20.610.32-500

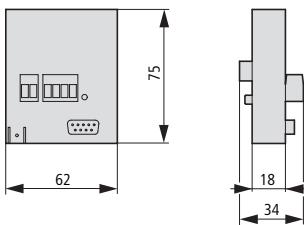
DM4-340-200K	DM4-340-250K	DM4-340-315K	DM4-340-400K	DM4-340-500K
<b>General</b>				
Standards	IEC/EN 60947-4-2			
Approvals	UL, cUL	UL, cUL	UL, cUL	UL, cUL
Climatic proofing	Damp heat, constant, according to IEC 60068-2-78; Damp heat, cyclic, according to IEC 60068-2-30			
Ambient temperature	°C 0 - +40, to 60 with a reduction of $I_e$ of 2 % per °C			
Ambient temperature storage	°C -25 - 60	-25 - 60	-25 - 60	-25 - 60
Installation altitude	m 0 - 1000, to 2000 m with a current consumption of 1% per 100 m			
Mounting position	Vertical	Vertical	Vertical	Vertical
Protection type	IP20	IP20	IP20	IP20
Protection against direct contact	Finger- and back-of-hand proof			
Pollution degree	2	2	2	2
Power loss at rated operational current $I_e$	W 925	1371	1705	2106
Dimensions (W x H x D)	mm 338 x 520 x 248	640 x 610 x 375	640 x 610 x 375	640 x 610 x 375
Weight	kg 22	56	65	72
<b>Main contacts</b>				
Rated operating voltage	$U_e$ V AC 230 - 460	230 - 460	230 - 460	230 - 460
Rated insulation voltage	$U_i$ V AC 460	460	460	460
Mains frequency	Hz 50/60	50/60	50/60	50/60
Control section power supply	$U_c$ V AC 110/230	110/230	110/230	110/230
Rated operational current				
Motor load (AC-53)	$I_e$ A 202	242	300	370
Assigned motor rating (standard connection)				
230 V	P kW 55	75	90	500
400V	P kW 110	132	160	600
480 V	P HP 150	200	250	750
Phase current				
In-delta terminal type	A 349	419	519	640
Assigned motor rating (in-delta terminal type)				
230 V	kW 110	132	160	866
400 V	kW 160	200	250	1039
480 V	HP 250	350	400	1299
Overload cycle to IEC/EN 60947-4-2				
AC-53a (without bypass)	202 A: AC-53a: 3-35: 60-10	242 A: AC-53a: 3-35: 60-10	300 A: AC-53a: 3-35: 60-3	370 A: AC-53a: 3-35: 60-3
Short-circuit rating				
Type "1" of coordination	NZM7-200N	NZM7-250N	NZM10-400N/ZM-400	NZM10-630N/ZM-630
Type "2" of coordination additionally	20.610.32-450	20.610.32-500	20.610.32-500	20.610.32-630

	DM4-340-110K	DM4-340-132K	DM4-340-160K	
<b>Terminal capacity</b>				
Power cables				
Connection	M8 bolt for cable lug			
Solid	mm <sup>2</sup>	—	—	—
Flexible with ferrule	mm <sup>2</sup>	—	—	—
Flexible with cable lug	mm <sup>2</sup>	2 x (35 - 95)	2 x (35 - 95)	2 x (35 - 95)
Stranded	mm <sup>2</sup>	—	—	—
Stranded with cable lug	mm <sup>2</sup>	2 x (50 - 120)	2 x (50 - 120)	2 x (50 - 120)
Solid or stranded	AWG	2 x 1/0 2 x 250 MCM	2 x 1/0 2 x 250 MCM	2 x 1/0 2 x 250 MCM
Flat conductor (number of layers x width x thickness)	mm	2 x (6 x 16 x 0.8)	2 x (6 x 16 x 0.8)	2 x (6 x 16 x 0.8)
Busbar (width)	mm	2 x (20 x 6)	2 x (20 x 6)	2 x (20 x 6)
Tightening torque	Nm	12	12	12
Screwdriver (PZ: Pozidriv)	mm	0.6 x 3.5	0.6 x 3.5	0.6 x 3.5
Control cables				
Solid	mm <sup>2</sup>	1 x (0.75 - 2.5)	1 x (0.75 - 2.5)	1 x (0.75 - 2.5)
Flexible with ferrule	mm <sup>2</sup>	1 x (0.75 - 2.5)	1 x (0.75 - 2.5)	1 x (0.75 - 2.5)
Stranded	mm <sup>2</sup>	1 x (0.75 - 2.5)	1 x (0.75 - 2.5)	1 x (0.75 - 2.5)
Solid or stranded	AWG	22 - 12	22 - 12	22 - 12
Tightening torque	Nm	0.5	0.5	0.5
Screwdriver	mm	0.6 x 3.5	0.6 x 3.5	0.6 x 3.5
<b>Control circuit</b>				
Current consumption				
Digital inputs				
24 V DC	mA	0.45	0.45	0.45
230 V AC	mA	4.5	4.5	4.5
Analog inputs				
0 - 10 V	mA	1	1	1
Pick-up voltage				
DC operated	V DC	24 - 230	24 - 230	24 - 230
AC operated	V AC	24 - 230	24 - 230	24 - 230
Drop-out voltage				
DC operated	V DC	0 - 3	0 - 3	0 - 3
AC operated	V AC	0 - 3	0 - 3	0 - 3
Programmable relay outputs				
Quantity		4	4	4
Max. voltage	V AC	250	250	250
Max. current AC-11	A	3	3	3
Programmable analog outputs				
Quantity		2	2	2
Voltage range	V DC	0 - 10	0 - 10	0 - 10
Current carrying capacity	mA	10	10	10
Programmable analog inputs				
Ref 1	V DC	0 - 10	0 - 10	0 - 10
Ref 2	mA	4 - 20	4 - 20	4 - 20
<b>Soft start function</b>				
Ramp times				
Acceleration time	s	1 - 255	1 - 255	1 - 255
Deceleration time	s	0 - 255	0 - 255	0 - 255
Start voltage	%	10 - 60	10 - 60	10 - 60
Voltage reduction at stop	%	0 - 100	0 - 100	0 - 100
Kick-start				
Voltage	%	60 - 90	60 - 90	60 - 90
Duration				
50 Hz	ms	100 - 400	100 - 400	100 - 400
60 Hz	ms	166 - 664	166 - 664	166 - 664
Current limitation		(0.5 - 8) x I <sub>e</sub>	(0.5 - 8) x I <sub>e</sub>	(0.5 - 8) x I <sub>e</sub>

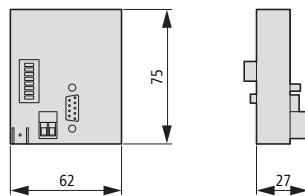
DM4-340-200K	DM4-340-250K	DM4-340-315K	DM4-340-400K	DM4-340-500K
M8 bolt for cable lug				
—	—	—	—	—
—	—	—	—	—
2 x (35 - 95)	2 x (50 - 240)	2 x (50 - 240)	—	—
—	—	—	—	—
2 x (50 - 120)	2 x (70 - 240)	2 x (70 - 240)	—	—
2 x 1/0	2 x 2/0	2 x 2/0	—	—
2 x 250 MCM	2 x 500 MCM	2 x 500 MCM	—	—
2 x (6 x 16 x 0.8)	2 x (10 x 21 x 1)	2 x (10 x 21 x 1)	—	—
2 x (20 x 6)	21 x 20	21 x 20	45 x 20 60 x 10 80 x 10	45 x 20 60 x 10 80 x 10
12	24	24	24	24
0.6 x 3.5	0.6 x 3.5	0.6 x 3.5	0.6 x 3.5	0.6 x 3.5
1 x (0.75 - 2.5)	1 x (0.75 - 2.5)			
1 x (0.75 - 2.5)	1 x (0.75 - 2.5)			
1 x (0.75 - 2.5)	1 x (0.75 - 2.5)			
22 - 12	22 - 12	22 - 12	22 - 12	22 - 12
0.5	0.5	0.5	0.5	0.5
0.6 x 3.5	0.6 x 3.5	0.6 x 3.5	0.6 x 3.5	0.6 x 3.5
0.45	0.45	0.45	0.45	0.45
4.5	4.5	4.5	4.5	4.5
1	1	1	1	1
24 - 230	24 - 230	24 - 230	24 - 230	24 - 230
24 - 230	24 - 230	24 - 230	24 - 230	24 - 230
0 - 3	0 - 3	0 - 3	0 - 3	0 - 3
0 - 3	0 - 3	0 - 3	0 - 3	0 - 3
4	4	4	4	4
250	250	250	250	250
3	3	3	3	3
2	2	2	2	2
0 - 10	0 - 10	0 - 10	0 - 10	0 - 10
10	10	10	10	10
0 - 10	0 - 10	0 - 10	0 - 10	0 - 10
4 - 20	4 - 20	4 - 20	4 - 20	4 - 20
1 - 255	1 - 255	1 - 255	1 - 255	1 - 255
0 - 255	0 - 255	0 - 255	0 - 255	0 - 255
10 - 60	10 - 60	10 - 60	10 - 60	10 - 60
0 - 100	0 - 100	0 - 100	0 - 100	0 - 100
60 - 90	60 - 90	60 - 90	60 - 90	60 - 90
100 - 400	100 - 400	100 - 400	100 - 400	100 - 400
166 - 664	166 - 664	166 - 664	166 - 664	166 - 664
(0.5 - 8) x I <sub>e</sub>	(0.5 - 8) x I <sub>e</sub>			

**Dimensions****Soft starters**DM4-340-7K5  
DM4-340-11K  
DM4-340-15KDM4-340-22K  
DM4-340-30K  
DM4-340-37KDM4-340-45K  
DM4-340-55K  
DM4-340-75KDM4-340-90K  
DM4-340-110K  
DM4-340-132KDM4-340-160K  
DM4-340-200KDM4-340-250K  
DM4-340-315KDM4-340-400K  
DM4-340-500K**RS 232C/RS 485 serial interface**

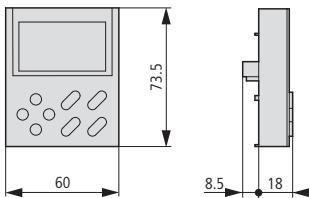
DE4-COM-2X

**PROFIBUS DP fieldbus connection**

DE4-NET-DP2

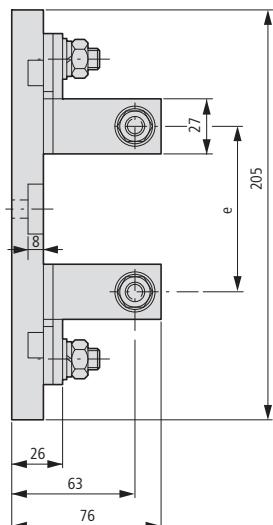
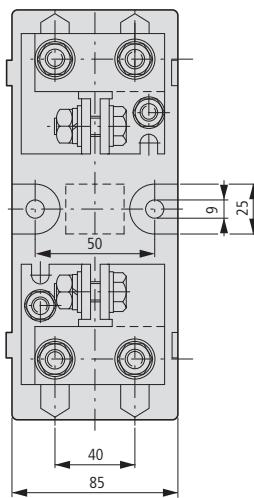
**LCD keypad for DM4**

DE4-KEY-2

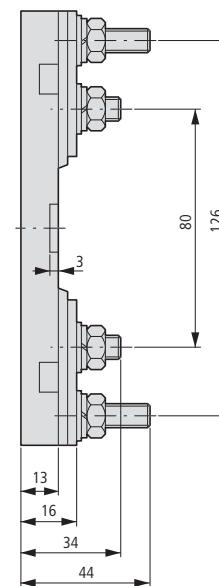
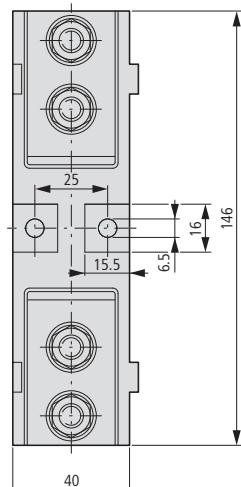


**Fuse base**

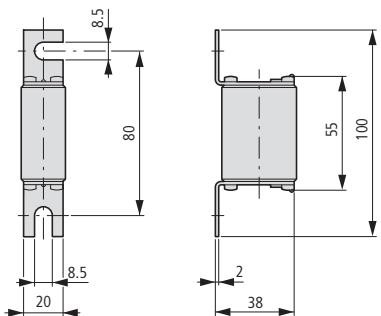
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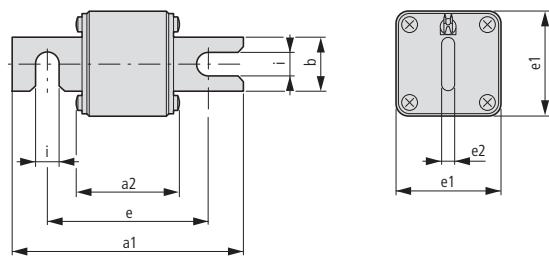
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**Fuses**

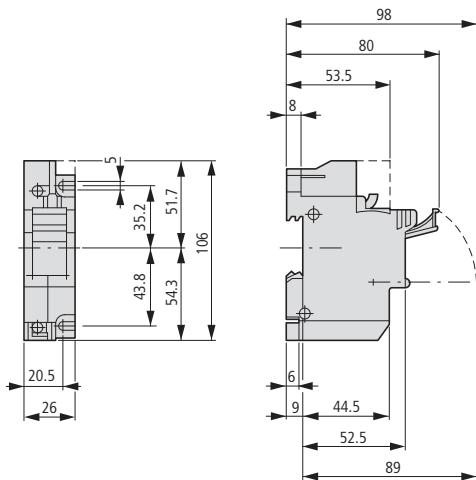
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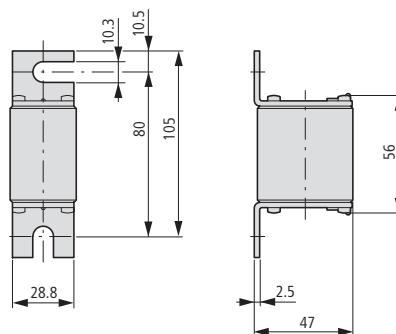
20.6x0.20



51.060.04



20.189.20...



Part no.	a1	a2	b	e	e1	e2	I
20.610.32-200	109	47.5	26	76	51	6	11
20.610.32-350	109	47.5	26	76	51	6	11
20.610.32-450	109	47.5	26	76	51	6	11
20.610.32-500	109	47.5	26	76	51	6	11
20.610.32-630	109	47.5	26	76	51	6	11
20.610.32-900	109	49	35	76	73	6	11
20.610.32-1250	109	49	35	76	73	6	11